

Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

PROJECT	CUSTOMER	VEHICLE
Xtrapolis-PRASA	PRASA	230 – M2 – VFT

RTR Vehicle Functional Static Testing TS230 M2 Report GIB0000006595



	CREATED	VERIFIED	APPROVED	DISTRIBUTION		
Name	Vusumuzi ZULU	Sifiso LUKHELE	Kgomotso NKOANA	Confidentiality Category **Restricted Project Normal**		
Date	24/06/2024	24/06/2024	24/06/2024	Control Category Controlled Not Controlled		
Signature				Language EN		

This report has been automatically generated from TES version 1

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Table of modifications

Rev	Date	Modifications Content	Writer
Ao	24/06/2024	Creation	Vusumuzi ZULU

Internal validations

	Name	Function	Date	Signature
Creator	Vusumuzi ZULU	EPU Manager	24/06/2024	X J. J. Vusumuzi ZULU EPU Manager
Verifier	Sifiso LUKHELE	Serial Test Manager	24/06/2024	Sifis LUKHELE Serial Test Manager
Approver	Kgomotso NKOANA	Test Expert	24/06/2024	X Kgdmotso NKOANA Test Expert

Execution Plan

Start Date	18/06/2024
End Date	18/06/2024

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.

Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

Contents

Section	1.	Purpose	/ Nh	iortivos
SELLIUII	т-	Pul DUSE	<i>,</i> υυ	iectives

Section 2 - Energy Distribution

2.1 Instructions list

Section 3 - TCMS Network

3.1 Instructions list

Section 4 - Cabin Control

4.1 Instructions list

Section 5 - Internal Lighting

5.1 Instructions list

Section 6 - Train-Ground Communication

6.1 Instructions list

Section 7 - Pantograph

7.1 Instructions list

Section 8 - Rescue Mode and Emergency Disconnection

8.1 Instructions list

Section 9 - Emergency Brake

9.1 Instructions list

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.

Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

Section 10 - Service Brake

10.1 Instructions list

Section 11 - Holding and Parking Brake

11.1 Instructions list

Section 12 - Passenger Doors

12.1 Instructions list

Section 13 - HVAC Air Conditioning

13.1 Instructions list

Section 14 - Fire protection

14.1 Instructions list

Section 15 - Traction and Electric Brake

15.1 Instructions list

Section 16 - Vehicle Normalization

16.1 Instructions list

Section 17 - PACIS Network

17.1 Instructions list

Section 18 - Report summaries

- 18.1 Results status
- 18.2 Tools used



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 1 - Purpose / Objectives

1. Energy Distribution

Ensure the distribution of 110Vdc and 400Vac through the vehicle from the battery and Auxiliary converter

2. TCMS Network

Verify the working of the TCMS network and its core elements, i.e TRS, CRS.

3. Cabin Control

Verify the cabin control functions in both normal and backup modes, their commanding of the train lines, and the TCMS response to each function.

4. Internal Lighting

Verify the working of all internal lighting functions.

5. PACIS System

Verify power supply to all PACIS network equipment.

6. Train-Ground Communication

Setup the Train-to-ground systems, and verify correct installation of the antennas by VSWR test.

7. Pantograph

The objective of this procedure is to ensure the correct control and operation of the pantograph.

8, Rescue Mode and Emergency Disconnection

The objective of this procedure is to verify the correct operation of the emergency disconnection function, as well as the correct activation

of the Back-Up mode.

10. Emergency Brake

The objective of this procedure is to verify all electrical components of the Emergency braking system.

11. Service Brake

The objective of this procedure is to verify all electrical components of the Service brake system.

12. Holding and Parking Brake

The objective of this procedure is to verify all electrical components of the Parking/holding brake system.

13. Passenger Doors

The objective of this procedure is to ensure the proper operation of the train doors.

14. Air Conditioning

Verify the voltage distribution to and correct operation of the HVAC system

15. Fire protection

The objective of this procedure is to verify the configuration of the fire detection units, as well as the presence of the safety resistor in the

auxiliary converter.

16. Traction and Electric Brake

Verify all the train lines associated with the traction and electric brake systems of the train



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

10	1//	hic		lorma	lizatior
I O	vr	-1111	1 - 1	חווווו	117011111

The objective of this procedure is to ensure that all connectors, panels a8nd covers are normalized.



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 2 - Energy Distribution

2.1 Instructions list

Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

2.1.1 015_NRG-Energy Distribution

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Energy Distribution (SPP=015)		ОК		Impi Tsela - 435647	M2
10002	I	Initial Conditions		OK		Impi Tsela - 435647	M2
10003	I	All the Circuit Breakers should be OPEN		ОК		Impi Tsela - 435647	M2
10004	I	Test bench should be connected but with no power supply		ОК		Impi Tsela - 435647	M2
10005	ı	NO 400Vac should be connected to the car		ОК		Impi Tsela - 435647	M2
10006	I	Voltage Isolation 230Vac and 400Vac		ОК		Impi Tsela - 435647	M2
10007	А	Close Circuit breaker 14Q2		ок		Impi Tsela - 435647	M2
10008	ı	230Vac and 400Vac Circuit breakers		OK		Impi Tsela - 435647	M2
10009	А	Close Circuit Breaker 13Q1		OK		Impi Tsela - 435647	M2
10010	I	Normal and Permanent Power Supply		ОК		Impi Tsela - 435647	M2
10011	ı	110Vdc Permanent Train Line Dev2/78 = END1 90XR24 pin 29 Dev4/78 = END2 90XR34 pin 29		ОК		lmpi Tsela - 435647	M2
10012	Α	Force [NI] Dev4/40 = 1.0		ОК		Impi Tsela - 435647	M2
10013	R	Read Defined Variable [NI] Dev2/40 = 1.0		ОК	1	Impi Tsela - 435647	M2
10014	А	Apply 110Vdc on the Normal Line using the external power supply		ОК		Impi Tsela - 435647	M2
10015	А	Close Circuit Breaker 15Q3 (Normal Line)		ОК		Impi Tsela - 435647	M2
10016	А	Measure 110Vdc between 90XR50_2.X2 (+) and 90XR50_2.X1 (-) (inter-car connector). [Normal line].		ОК		Impi Tsela - 435647	M2
10017	I	Permanent Line Circuit Breakers		ОК		Impi Tsela - 435647	M2
10018	Α	Check Circuit Breaker 15Q4 for battery voltage (above 80V dc) and close it		OK		Impi Tsela - 435647	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

		(permanent Line)			
10019	ı	230Vac Circuit Breakers	ОК	Impi Tsela - 435647	M2
10020	А	Close Circuit Breaker 13Q3 and 13Q2	ОК	Impi Tsela - 435647	M2
10021	I	230Vac and 400Vac Voltage Supply	ок	Impi Tsela - 435647	M2
10022	А	Apply 400Vac to the Vehicle, either on End1 or End 2	ОК	Impi Tsela - 435647	M2
10023	А	Perform a phase rotation measurement on Connector 90XR62 between phases U(X3), V(X2), W(X1) and ensure the rotation is in the correct direction.	ОК	Impi Tsela - 435647	M2
10024	R	Phase rotation between U, V, W is correct.	ОК	Impi Tsela - 435647	M2
10025	А	Perform a phase rotation measurement on Connector 90XR52_2 between phases U(X3), V(X2), W(X1) and ensure the rotation is in the correct direction.	ОК	Impi Tsela - 435647	M2
10026	R	Phase rotation between U,V,W is correct	ОК	Impi Tsela - 435647	M2
10027	А	Check 230Vac between points L and N of socket -13XT1	ОК	Impi Tsela - 435647	M2
10028	R	230Vac present	ОК	Impi Tsela - 435647	M2
10029	А	Check 230Vac between points L and N of socket -13XT2	ОК	Impi Tsela - 435647	M2
10030	R	230Vac present	OK	Impi Tsela - 435647	M2
10031	Α	Remove connector 93XP150	OK	Impi Tsela - 435647	M2
10032	А	Remove connector 57XP1-10	OK	Impi Tsela - 435647	M2
10033	А	Close Circuit Breaker 34Q1 and 57Q1	OK	Impi Tsela - 435647	M2
10034	А	Check 400Vac +-5% tolerance between Phases (W, V, U) on connector 57XP1_10 (10.b1, 10.a2, 10.a1).	ОК	Impi Tsela - 435647	M2
10035	R	400Vac +- 5% tolerance is measured between all three phases on connector 57XP1_10	ОК	Impi Tsela - 435647	M2
10036	Α	Check 400Vac +-5% tolerance between Phases (W, V, U) on connector 93XP150	ОК	Impi Tsela - 435647	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

		(pin E3, E2 and E1).				
10037	R	400Vac +- 5% tolerance is measured between all three phases on connector 93XP150	ок		Impi Tsela - 435647	M2
10038	А	Open Circuit Breaker 34Q1 and 57Q1	ок		Impi Tsela - 435647	M2
10039	А	Put back connector 57XP1-10	ОК		Impi Tsela - 435647	M2
10040	А	Put back connector 93XP150	ок		Impi Tsela - 435647	M2
10041	I	Auxiliary Converter Command	ОК		Impi Tsela - 435647	M2
10042	I	Battery Connection Train Lines Dev2/79 = END 1 90XR24 pin 30 Dev4/79 = END 2 90XR34 pin 30	OK		Impi Tsela - 435647	M2
10043	А	Force [NI] Dev4/79 = 1.0	ОК		Impi Tsela - 435647	M2
10044	R	Read Defined Variable [NI] Dev2/79 = 1.0	ОК	1	Impi Tsela - 435647	M2
10045	Α	Force [NI] Dev4/79 = 0.0	ок		Impi Tsela - 435647	M2
10046	R	Read Defined Variable [NI] Dev2/79 = 0.0	ок	0	Impi Tsela - 435647	M2
10047	I	Battery Disconnection Train Lines Dev2/75 = END 1 90XR24 pin 31 Dev4/75 = END 2 90XR34 pin 31	ок		Impi Tsela - 435647	M2
10048	А	Force [NI] Dev4/75 = 1.0	ОК		Impi Tsela - 435647	M2
10049	R	Read Defined Variable [NI] Dev2/75 = 1.0	ОК	1	Impi Tsela - 435647	M2
10050	Α	Force [NI] Dev4/75 = 0.0	ОК		Impi Tsela - 435647	M2
10051	R	Read Defined Variable [NI] Dev2/75 = 0.0	ОК	0	Impi Tsela - 435647	M2
10052	ı	IES Status Train Lines Dev1/86 = END 1 90XR25 pin 61 Dev2/87 = END 1 90XR25 pin 62	ок		Impi Tsela - 435647	M2
10053	Α	Force [NI] Dev1/86 = 1.0	ОК		Impi Tsela - 435647	M2
10054	R	Read Defined Variable [NI] Dev2/87 = 1.0	ОК	1	Impi Tsela - 435647	M2
10055	Α	Force [NI] Dev1/86 = 0.0	ОК		Impi Tsela - 435647	M2
10056	R	Read Defined Variable [NI] Dev2/87 = 0.0	ОК	0	Impi Tsela - 435647	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

10057	I	Switch off the 400Vac power supply at the socket		ОК		Impi Tsela - 435647	M2	
-------	---	--	--	----	--	---------------------	----	--



Document Reference GIB0000006595 Version: A0



Section 3 – TCMS Network

3.1 Instructions list

3.1.1 025_NET-TCMS Network

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	TCMS Network (SPP=25)		ОК		Impi Tsela - 435647	M2
10002	I	Initial conditions		ОК		Impi Tsela - 435647	M2
10003	I	Vehicle test bench should be configured as TC1: 1. TC1 Data plugs 2. MCE switch set to TC1		ОК		Impi Tsela - 435647	M2
10004	А	110Vdc supply to the Normal Train line is ON		ок		Impi Tsela - 435647	M2
10005	I	Power Supply to the Router Switches		ОК		Impi Tsela - 435647	M2
10006	ı	Power supply to the 25A10 SWITCH ETHERNET (CRS1)		ОК		Impi Tsela - 435647	M2
10007	А	Close Circuit Breaker 25Q10		ОК		Impi Tsela - 435647	M2
10008	R	CRS1 25A10 is ON		ОК		Impi Tsela - 435647	M2
10009	ı	Power supply to the 25A11 SWITCH ETHERNET (CRS2)		ОК		Impi Tsela - 435647	M2
10010	А	Close Circuit Breaker 25Q11		ОК		Impi Tsela - 435647	M2
10011	R	CRS2 25A11 is ON		ОК		Impi Tsela - 435647	M2
10012	ı	Power supply to the 25A14 ETHERNET REPEATER (TBR)		ОК		Impi Tsela - 435647	M2
10013	А	Close Circuit Breaker 25Q14		ОК		Impi Tsela - 435647	M2
10014	R	TBR 25A14 is ON		ок		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10015	Α	Close Circuit Breaker 25Q6	ок	Impi Tsela - 435647	M2
10016	Α	Close Circuit Breaker 25Q7	ок	Impi Tsela - 435647	M2
10017	I	Ethernet Loop	ок	Impi Tsela - 435647	M2
10018	А	For each CRS, check that the Ethernet Loop LEDs are flashing	ОК	Impi Tsela - 435647	M2
10019	R	CRS1 has LEDs on ports X3 and X4 flashing	ОК	Impi Tsela - 435647	M2
10020	R	CRS2 has LEDs on ports X3 and X4 flashing	ОК	Impi Tsela - 435647	M2
10021	R	Check on the Test Bench DDU that all Router Switches are available on the network	OK	Impi Tsela - 435647	M2
10022	I	Power Supply to the BRIOMS	ок	Impi Tsela - 435647	M2
10023	R	BRIOM 25A6 is ON	ок	Impi Tsela - 435647	M2
10024	А	Check visually that ground braid is connected to BRIOM	OK	Impi Tsela - 435647	M2
10025	R	BRIOM 25A7 is ON	ок	Impi Tsela - 435647	M2
10026	А	Check visually that ground braid is connected to BRIOM	OK	Impi Tsela - 435647	M2

Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

Section 4 - Cabin Control

4.1 Instructions list

4.1.1 020_CAB-Cabin Control

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Cabin Control (SPP=020)		ОК		Impi Tsela - 435647	M2
10002	ı	Train Lines		OK		Impi Tsela - 435647	M2
10003	I	Cab Selected on Train, Train Lines Dev2/1 = END1 90XR24 pin 3 Dev4/1 = END2 90XR34 pin 3		ОК		lmpi Tsela - 435647	M2
10004	Α	Force [NI] Dev4/1 = 1.0		ОК		Impi Tsela - 435647	M2
10005	R	Read Defined Variable [NI] Dev2/1 = 1.0		ОК	1	Impi Tsela - 435647	M2
10006	А	Force [NI] Dev4/1 = 0.0		ОК		Impi Tsela - 435647	M2
10007	R	Read Defined Variable [NI] Dev2/1 = 0.0		ОК	0	Impi Tsela - 435647	M2
10008	I	Cab Active TC1 Train Lines Dev2/3 = END1 90XR24 pin 5 Dev4/2 = END2 90XR34 pin 4		ОК		Impi Tsela - 435647	M2
10009	Α	Force [NI] Dev4/2 = 1.0		ОК		Impi Tsela - 435647	M2
10010	R	Read Defined Variable [NI] Dev2/3 = 1.0		ОК	1	Impi Tsela - 435647	M2
10011	Α	Force [NI] Dev4/2 = 0.0		ОК		Impi Tsela - 435647	M2
10012	R	Read Defined Variable [NI] Dev2/3 = 0.0		ОК	0	Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 5 - Internal Lighting

5.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

5.1.1 052_LGT-Internal Lighting

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Internal Lighting (SPP=052)		ОК		Impi Tsela - 435647	M2
10002	ı	Initial Conditions		ОК		Impi Tsela - 435647	M2
10003	ı	110Vdc Normal line is ON		ОК		Impi Tsela - 435647	M2
10004	ı	Cleaning Light Command		ОК		Impi Tsela - 435647	M2
10005	I	110Vdc Permanent Train Line Dev4/40 = END2 90XR24 pin 29		ОК		Impi Tsela - 435647	M2
10006	А	Force [NI] Dev4/40 = 1.0		ОК		Impi Tsela - 435647	M2
10007	А	Close Circuit Breaker 52Q5		ОК		Impi Tsela - 435647	M2
10008	А	Close Circuit Breaker 52Q3		ОК		Impi Tsela - 435647	M2
10009	А	Close Circuit Breaker 52Q4		ОК		Impi Tsela - 435647	M2
10010	ı	Light 33% Train Line Dev4/8 = END2 90XP25 pin 27		OK		Impi Tsela - 435647	M2
10011	А	Force [NI] Dev4/8 = 1.0		ОК		Impi Tsela - 435647	M2
10012	R	The saloon RIGHT side emergency lights (low intensity) are "ON" on all light modules		ОК		Impi Tsela - 435647	M2
10013	R	The saloon LEFT side emergency lights (low intensity) are "ON" on all light modules		ок		Impi Tsela - 435647	M2
10014	I	Light 33% Train Line Dev2/8 = END1 90XR25 pin 27		ОК		Impi Tsela - 435647	M2
10015	R	Read Defined Variable [NI] Dev2/8 = 1.0		ОК	1	Impi Tsela - 435647	M2
10016	ı	Light 33% Train Line Dev4/8 = END2 90XP35 pin 27		ОК		Impi Tsela - 435647	M2
10017	Α	Force [NI] Dev4/8 = 0.0		ОК		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10018	1	Light 33% Train Line Dev2/8 = END1 90XR25 pin 27	ОК		Impi Tsela - 435647	M2
10019	R	Read Defined Variable [NI] Dev2/8 = 0.0	ОК	0	Impi Tsela - 435647	M2
10020	R	All saloon emergency lights (low intensity) are OFF on all light modules (Left + Right)	ОК		Impi Tsela - 435647	M2
10021	А	Turn Cleaning Staff Lights Switch 52S6 to ON position	ОК		Impi Tsela - 435647	M2
10022	I	Light 33% Train Line Dev2/8 = END1 90XR15 pin 27	ОК		Impi Tsela - 435647	M2
10023	R	Read Defined Variable [NI] Dev2/8 = 1.0	ОК	1	Impi Tsela - 435647	M2
10024	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right)	ОК		Impi Tsela - 435647	M2
10025	А	Reset Circuit Breaker 52Q5 (Open and Close)	ОК		Sinazo Mkhwa - 529940	M2
10026	R	Read Defined Variable [NI] Dev2/8 = 0.0	ОК	0	Sinazo Mkhwa - 529940	M2
10027	I	Main Light Command	ОК		Sinazo Mkhwa - 529940	M2
10028	А	Close Circuit Breaker 52Q1	ок		Impi Tsela - 435647	M2
10029	А	Close Circuit Breaker 52Q2	ок		Impi Tsela - 435647	M2
10030	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right)	ок		Impi Tsela - 435647	M2
10031	I	Light 33% Train Line Dev2/8 = END1 90XR25 pin 27	ок		Impi Tsela - 435647	M2
10032	R	Read Defined Variable [NI] Dev2/8 = 0.0	ОК	0	Impi Tsela - 435647	M2
10033	I	Main Light Command Train Line Dev4/24 = END2 90XP35 pin 26	ок		Impi Tsela - 435647	M2
10034	А	Force [NI] Dev4/24 = 1.0	ок		Impi Tsela - 435647	M2
10035	I	Main Light Command Train Line Dev2/32 = END1 90XR25 pin 26	ОК		Impi Tsela - 435647	M2
10036	R	Read Defined Variable [NI] Dev2/32 = 1.0	ОК	1	Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10037	R	The saloon RIGHT side main lighting (high intensity) is "ON" on all light modules	ок	Impi Tsela - 435647	M2
10038	R	The saloon LEFT side main lighting (high intensity) is "ON" on all light modules	ок	Impi Tsela - 435647	M2
10039	I	Main Light Command Train Line Dev4/24 = END2 90XP35 pin 26	ок	Impi Tsela - 435647	M2
10040	А	Force [NI] Dev4/24 = 0.0	ОК	Impi Tsela - 435647	M2
10041	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right)	ок	Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 6 - Train-Ground Communication

6.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

6.1.1 062_ETS-ERTMS

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	ERTMS (SPP=062)		OK		Tshembhani Khosa - 446920	M2
10002	ı	Ensure that ALL the circuit breaker in the ERTMS cubicle are in OFF position		OK		Tshembhani Khosa - 446920	M2
10003	ı	ELECTRICAL CHECK	x	ок		Tshembhani Khosa - 446920	M2
10004	R	All the ERTMS Circuit Breakers were checked		OK		Tshembhani Khosa - 446920	M2
10005	Α	Close Circuit Breaker 62Q2		ок		Tshembhani Khosa - 446920	M2
10006	А	Close Circuit Breaker 62Q3		ок		Tshembhani Khosa - 446920	M2
10007	А	Close Circuit Breaker 62Q4		ОК		Tshembhani Khosa - 446920	M2
10008	R	Check that the ERTMS module is OFF		ОК		Tshembhani Khosa - 446920	M2
10009	I	ERTMS Bypass Train Line Dev4/37 = END2 90XP34 pin 11 Dev2/33 = END1 90XP24 pin 11		ОК		Tshembhani Khosa - 446920	M2
10010	Α	Force [NI] Dev4/37 = 1.0		ОК		Goitsemodimo Kgatitswe - 526511	M2
10011	R	Read Defined Variable [NI] Dev2/33 = 1.0		ОК	1	Goitsemodimo Kgatitswe - 526511	M2
10012	R	Using the dc voltage detector, check that the relay 62K3 is energized.		ок		Tshembhani Khosa - 446920	M2
10013	Α	Force [NI] Dev4/37 = 0.0		ОК		Tshembhani Khosa - 446920	M2
10014	R	Read Defined Variable [NI] Dev2/33 = 0.0		ОК	0	Tshembhani Khosa - 446920	M2
10015	R	Using the dc voltage detector, check that the relay 62K3 is de-energized.		ок		Tshembhani Khosa - 446920	M2
10016	1	Emergency Brake ERTMS 1 Train Line Dev4/88 = END2 90XP34 pin 18 Dev2/88 = END1 90XP24 pin 18		ок		Tshembhani Khosa - 446920	M2
10017	Α	Force [NI] Dev4/88 = 1.0		OK		Tshembhani Khosa - 446920	M2
10018	R	Read Defined Variable [NI] Dev2/88 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10019	Α	Force [NI] Dev4/88 = 0.0	ОК		Tshembhani Khosa - 446920	M2
10020	R	Read Defined Variable [NI] Dev2/88 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10021	I	Emergency Brake ERTMS 2 Train Line Dev4/80 = END2 90XP34 pin 20 Dev2/80 = END1 90XP24 pin 20	ок		Tshembhani Khosa - 446920	M2
10022	А	Force [NI] Dev4/80 = 1.0	ок		Tshembhani Khosa - 446920	M2
10023	R	Read Defined Variable [NI] Dev2/80 = 1.0	ОК	1	Tshembhani Khosa - 446920	M2
10024	Α	Force [NI] Dev4/80 = 0.0	ОК		Tshembhani Khosa - 446920	M2
10025	R	Read Defined Variable [NI] Dev2/80 = 0.0	ОК	0	Goitsemodimo Kgatitswe - 526511	M2
10026	I	Master Key TC2 Train Line Dev1/73 = END1 90XP24 pin 17	OK		Tshembhani Khosa - 446920	M2
10027	А	Force [NI] Dev1/73 = 1.0	ОК		Tshembhani Khosa - 446920	M2
10028	R	Using the dc voltage detector, check that the relay 62K5 is energized.	ОК		Tshembhani Khosa - 446920	M2
10029	А	Force [NI] Dev1/73 = 0.0	ОК		Tshembhani Khosa - 446920	M2
10030	R	Using the dc voltage detector, check that the relay 62K5 is de-energized.	ОК		Tshembhani Khosa - 446920	M2
10031	ı	Master Key TC1 Train Line Dev4/73 = END2 90XP34 pin 14	ОК		Tshembhani Khosa - 446920	M2
10032	А	Force [NI] Dev4/73 = 1.0	ОК		Tshembhani Khosa - 446920	M2
10033	R	Using the dc voltage detector, check that the relay 62K4 is energized	ОК		Tshembhani Khosa - 446920	M2
10034	А	Force [NI] Dev4/73 = 0.0	ОК		Tshembhani Khosa - 446920	M2
10035	R	Using the dc voltage detector, check that the relay 62K4 is de-energized.	ОК		Tshembhani Khosa - 446920	M2
10036	I	Direction	ОК		Tshembhani Khosa - 446920	M2
10037	ı	Forward Train Line Dev4/35 = END2 90XP35 pin 25	ОК		Tshembhani Khosa - 446920	M2
10038	Α	Force [NI] Dev4/35 = 1.0	ОК		Tshembhani Khosa - 446920	M2
10039	R	Using the dc voltage detector, check that the relay 62K9 is energized	ОК		Tshembhani Khosa - 446920	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

10040	Α	Force [NI] Dev4/35 = 0.0	ОК	Tshembhani Khosa - 446920	M2
10041	R	Using the dc voltage detector, check that the relay 62K9 is de-energized	ОК	Tshembhani Khosa - 446920	M2
10042	ı	Reverse Train Line Dev4/78 = END2 90XP35 pin 30	ОК	Tshembhani Khosa - 446920	M2
10043	Α	Force [NI] Dev4/78 = 1.0	ок	Tshembhani Khosa - 446920	M2
10044	R	Using the dc voltage detector, check that the relay 62K8 is energized	ОК	Tshembhani Khosa - 446920	M2
10045	А	Force [NI] Dev4/78 = 0.0	ОК	Tshembhani Khosa - 446920	M2
10046	R	Using the dc voltage detector, check that the relay 62K8 is de-energized	ОК	Tshembhani Khosa - 446920	M2
10047	I	Wheel Sensor Continuity Test	ок	Tshembhani Khosa - 446920	M2
10048	R	Wheel sensor mechanical check completed.	ОК	Goitsemodimo Kgatitswe - 526511	M2
10049	I	Use the multimeter to test the continuity	ок	Goitsemodimo Kgatitswe - 526511	M2
10050	А	Check continuity between [62B2 WHEEL SENSOR (Local:+MB2; Connector 62XP2_1) and 62A1 ERTMS (Local:+LV4; connector 62XP1_X02.c)]	ОК	Goitsemodimo Kgatitswe - 526511	M2
10051	R	There is a continuity between: pin B & pin 12, pin A & pin 6, pin C & pin 11, pin D & pin 5	ОК	Goitsemodimo Kgatitswe - 526511	M2
10052	R	There is a continuity between: pin F & pin 10, pin E & pin 4, pin G & pin 9, pin H & pin 3	ОК	Goitsemodimo Kgatitswe - 526511	M2
10053	R	There is a continuity between: pin L & pin 8, pin K & pin 2, pin M & pin 7, pin N & pin 1	ОК	Goitsemodimo Kgatitswe - 526511	M2
10054	R	Cable shield is continuous	ок	Goitsemodimo Kgatitswe - 526511	M2
10055	А	Check continuity between [Intercar (Local: +END2; Connector 90XR33.C) and 62A1 ERTMS (Local:+LV4; connector 62XP1_X02.d)]	ОК	Goitsemodimo Kgatitswe - 526511	M2
10056	R	There is a continuity between: pin 2 & pin 12, pin 1 & pin 6, pin 7 & pin 11, pin 8 & pin 5	ОК	Goitsemodimo Kgatitswe - 526511	M2



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

10057	R	There is a continuity between: pin 4 & pin 10, pin 3 & pin 4, pin 9 & pin 9, pin 10 & pin 3		ОК	Goitsemodimo Kgatitswe - 526511	M2
10058	R	There is a continuity between: pin 6 & pin 8, pin 5 & pin 2, pin 11 & pin 7, pin 12 & pin 1		ОК	Goitsemodimo Kgatitswe - 526511	M2
10059	R	Wheel Sensor cable bending radius is at least 10 times its diameter.		ОК	Goitsemodimo Kgatitswe - 526511	M2
10060	ı	Radar Continuity Test	×	ОК	Goitsemodimo Kgatitswe - 526511	M2
10061	R	Radar mechanical check completed.		ОК	Goitsemodimo Kgatitswe - 526511	M2
10062	А	Check continuity between [62A4 RADAR (Local:+UND; Connector 62XP4_1) and 62A1 ERTMS (Local:+LV4; Connector 62XP1_X02.b)]		ОК	Goitsemodimo Kgatitswe - 526511	M2
10063	R	There is good continuity between Radar and the ERTMS connector.		ОК	Goitsemodimo Kgatitswe - 526511	M2
10064	I	Eurobalise Antenna Cable		ОК	Goitsemodimo Kgatitswe - 526511	M2
10065	А	Check continuity between [62A1(LOCAL:+LV4; Connector - 62XP1_X01) and Intercar (LOCAL:+END2; connector -90XR30)] according to the image below		ОК	Goitsemodimo Kgatitswe - 526511	M2
10066	R	Eurobalise Antenna cable is correctly configured from END2		ОК	Goitsemodimo Kgatitswe - 526511	M2
10067	А	Check continuity between [62A1(LOCAL:+LV4; Connector - 62XP1_X07) and Intercar (LOCAL:+END1; connector -90XR20)] according to the image below	2 0	ОК	Goitsemodimo Kgatitswe - 526511	M2
10068	R	Eurobalise Antenna cable is correctly configured from END1		ОК	Goitsemodimo Kgatitswe - 526511	M2
10069	I	EVC Mechanical Check + Software Upload	×	ОК	Walter Sigudla - 486333	M2
10070	I	Upload the ODE software using the following procedure:	×	ок	Walter Sigudla - 486333	M2
10071	ı	Upload the COMET software using the following procedure:	×	ок	Walter Sigudla - 486333	M2



Document Reference GIB0000006595 Version: A0

10072	А	Insert the Sim Cards inside the GSM-R modules MT1 and MT2:	×	ОК	Walter Sigudla - 486333	M2
10073	I	END OF TEST		ОК	Walter Sigudla - 486333	M2

Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

6.1.2 064_COM-Train-Ground Communication

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Train-Ground Communication (SPP=064)		ок		Sithembile Xulu - 416253	M2
10002	А	Using the tool list on the side of your screen, note the serial number of the antenna cable tester used in this procedure		ОК		Sithembile Xulu - 416253	M2
10003	I	Antenna cable tester Calibration		ОК		Sithembile Xulu - 416253	M2
10004	А	Connect the Validation Antenna(from Warehouse) to connector 64XR3		ок		Sithembile Xulu - 416253	M2
10005	I	PERFORM THIS CALIBRATION BEFORE TESTING EACH CABLE		ОК		Sithembile Xulu - 416253	M2
10006	A	Select "preset", then Set the test frequency by selecting "FREQ/DIST" then setting the start and stop frequency, select "calibrate", then "Full 1-port" then Calibrate the Antenna cable tester using the 0.5m extension cable and the T-calibration unit.		ОК		Sithembile Xulu - 416253	M2
10007	ı	GSM Cable (64XP2_X12)		ОК		Sithembile Xulu - 416253	M2
10008	А	Ensure the frequency range is 876MHz - 961.34MHz; Connect the GSM cable(64XP2_X12) of the maintenance box to the measuring cable and note the resulting waveform		ОК		Sithembile Xulu - 416253	M2
10009	R	The maximum peak of the waveform is Result Max : x <= 2.13 ()		ОК	1.53	Sithembile Xulu - 416253	M2
10010	А	Save the waveform result with the following name: TS#(#-Train number)_MBX_GSM1		ОК		Sithembile Xulu - 416253	M2
10011	А	Recalibrate the tester. Ensure the frequency range is 1.71GHz - 1.88Ghz; Connect the GSM cable of the maintenance box to the measuring cable and note the resulting waveform		ОК		Sithembile Xulu - 416253	M2
10012	R	The maximum peak of the waveform is Result Max : x <= 2.13 ()		ок	2.06	Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10013	А	Save the waveform result with the following name:	OK		Sithembile Xulu -	M2
10013	А	TS#(#-Train number)_MBX_ GSM2	UK		416253	IVIZ
10014	I	GPS Cable (64XP2_X13)	ОК		Sithembile Xulu - 416253	M2
10015	А	Recalibrate the tester. Ensure the frequency range is 1200MHz - 1600MHz; Connect the GPS cable (64XP2_X13) of the maintenance box to the measuring cable and note the resulting waveform	ОК		Sithembile Xulu - 416253	M2
10016	А	On the cable tester, select "MEAS" and select F1 "Distance to Fault"	ОК		Sithembile Xulu - 416253	M2
10017	I	Ensure that the resulting waveform is such as in the picture below. The peak of the graph should be at a point >8m; before that, the graph should be flat. Maximum value before the peak should be 1.2	OK		Sithembile Xulu - 416253	M2
10018	R	The maximum peak of the waveform is Result Max : x <= 1.2 ()	ОК	1.02	Sithembile Xulu - 416253	M2
10019	Α	Save the waveform result with the following name: TS#(#-Train number)_MBX_ GPS	ОК		Sithembile Xulu - 416253	M2
10020	I	Wifi Cable(64XP2_X14)	ОК		Sithembile Xulu - 416253	M2
10021	А	Recalibrate the tester. Ensure the frequency range is 1710MHz - 2700MHz; Connect the WiFi cable (64XP2_X14) of the maintenance box to the measuring cable and note the resulting waveform	ОК		Sithembile Xulu - 416253	M2
10022	R	The maximum peak of the waveform is Result Max : x <= 2.45 ()	ОК	2.31	Sithembile Xulu - 416253	M2
10023	Α	Save the waveform result with the following name: TS#(#-Train number)_MBX_WiFi1	ОК		Sithembile Xulu - 416253	M2
10024	А	Recalibrate the tester. Ensure the frequency range is 4.9GHz - 5.935GHz;	ОК		Sithembile Xulu - 416253	M2
10025	R	The maximum peak of the waveform is Result Max : x <= 2.45 ()	ОК	1.69	Celiwe Sokhela - 491462	M2
10026	Α	Save the waveform result with the following name: TS#(#-Train number)_MBX_ WiFi2	OK		Celiwe Sokhela - 491462	M2
10027	А	Close Circuit Breaker 64Q2	ОК		Sithembile Xulu - 416253	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

10028	Α	Check the voltage on connector 64XP2_X4	ок		Sithembile Xulu - 416253	M2
10029	R	+110V between pin 1(+) and 3(-) +110V between pin 2(+) and 4(-)	ОК		Sithembile Xulu - 416253	M2
10030	А	Open Circuit Breaker 64Q2	ОК		Sithembile Xulu - 416253	M2
10031	I	ERTMS	ок		Sithembile Xulu - 416253	M2
10032	А	Recalibrate the tester. Ensure the frequency range is 876MHz - 960MHz; Connect the GSM-R Cable 62XP1_A1X1_1 cable of the ERMTS to the measuring cable and note the resulting waveform	ок		Sithembile Xulu - 416253	M2
10033	R	The maximum peak of the waveform is Result Max : x <= 2.13 ()	ОК	2.01	Sithembile Xulu - 416253	M2
10034	Α	Save the waveform result with the following name: TS#(#-Train number)_ERTMS_ 1	ОК		Celiwe Sokhela - 491462	M2
10035	A	Ensure the frequency range is 876MHz - 960MHz; Connect the GSM-R Cable 62XP1_A1X2_1 cable of the ERMTS to the measuring cable and note the resulting waveform	ОК		Sithembile Xulu - 416253	M2
10036	R	The maximum peak of the waveform is Result Max : x <= 2.13 ()	ОК	1.76	Sithembile Xulu - 416253	M2
10037	А	Save the waveform result with the following name: TS#(#-Train number)_ERTMS_ 2	ОК		Sithembile Xulu - 416253	M2
10038	I	END OF TEST	ОК		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 7 - Pantograph

7.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

7.1.1 021_PNT-Pantograph

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Pantograph (SPP = 021)		ОК		Tshegofatso Setshogwe - 404572	M2
10002	ı	There should be no air in the main pipe		ОК		Tshegofatso Setshogwe - 404572	M2
10003	R	Measure 0 Bar at point K2.8 using the pressure gauge		ОК		Tshegofatso Setshogwe - 404572	M2
10004	А	Ensure that the pantograph isolation valve K2.5 is normalized (not isolated)		ОК		Tshegofatso Setshogwe - 404572	M2
10005	I	Initial Conditions		ОК		Tshegofatso Setshogwe - 404572	M2
10006	R	Read Defined Variable [TT] (MPU1)li_pnt_m2drainingcockr1 = 1.0		ок	1	Tshembhani Khosa - 446920	M2
10007	R	Read Defined Variable [TT] (MPU1)li_pnt_m2drainingcockr2 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10008	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxcpcontactorr1 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10009	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxcpcontactorr2 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10010	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxpressswitchr1 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10011	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxpressswitchr2 = 1.0		OK	1	Tshembhani Khosa - 446920	M2
10012	R	Read Defined Variable [TT] (MPU1)li_pnt_m2earthpantor1 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10013	R	Read Defined Variable [TT] (MPU1)li_pnt_m2earthpantor2 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10014	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantoisolatedr1 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10015	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantoisolatedr2 = 1.0		ОК	1	Tshembhani Khosa - 446920	M2
10016	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr1 = 0.0		ОК	0	Tshembhani Khosa - 446920	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10017	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr2 = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10018	I	Auxiliary Compressor	ок		Tshembhani Khosa - 446920	M2
10019	Α	Close Circuit Breaker 21Q3	ОК		Tshembhani Khosa - 446920	M2
10020	Α	Close Circuit Breaker 21Q1	ОК		Tshembhani Khosa - 446920	M2
10021	Α	Close Circuit Breaker 21Q2	ОК		Tshembhani Khosa - 446920	M2
10022	R	The Auxiliary compressor 21M1 turns ON	ок		Tshembhani Khosa - 446920	M2
10023	R	Read Defined Variable [TT] (MPU1)lo_pnt_m2startauxiliarcompr1 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10024	R	Read Defined Variable [TT] (MPU1)lo_pnt_m2startauxiliarcompr2 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10025	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxcpcontactorr1 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10026	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxcpcontactorr2 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10027	А	Force [TT] (MPU1)lo_pnt_m2raisepantor1 = 1.0	ОК		Tshembhani Khosa - 446920	M2
10028	ı	Allow the pressure to rise. Using the pressure gauge, check that the pressure at point K2.8 > 3.8Bar. (VERIFY BEFORE MOVING TO THE NEXT STEP)	ОК		Tshembhani Khosa - 446920	M2
10029	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr1 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10030	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr2 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10031	R	The pantograph is raised	ок		Tshembhani Khosa - 446920	M2
10032	I	Allow the pressure to rise. Using the pressure gauge, check that the pressure at point K2.8 is between 6 - 7Bar. (VERIFY BEFORE MOVING TO THE NEXT STEP)	OK		Tshembhani Khosa - 446920	M2
10033	R	The Auxiliary compressor 21M1 turns OFF	ок		Tshembhani Khosa - 446920	M2
10034	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxcpcontactorr1 = 1.0	ок	1	Tshembhani Khosa - 446920	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10035	R	Read Defined Variable [TT] (MPU1)li_pnt_m2auxcpcontactorr2 = 1.0	ОК	1	Tshembhani Khosa - 446920	M2
10036	А	Turn the pantograph isolation valve K2.5 to isolated position	ОК		Tshembhani Khosa - 446920	M2
10037	R	Read Defined Variable [TT] (MPU1)li_pnt_m2drainingcockr1 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10038	R	Read Defined Variable [TT] (MPU1)li_pnt_m2drainingcockr2 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10039	Α	Force [TT] (MPU1)lo_pnt_m2startauxiliarcompr1 = 0.0	OK		Tshembhani Khosa - 446920	M2
10040	Α	Force [TT] (MPU1)lo_pnt_m2startauxiliarcompr2 = 0.0	ОК		Tshembhani Khosa - 446920	M2
10041	А	Drain the air by putting the isolation valve K2.5 in half way position	ок		Tshembhani Khosa - 446920	M2
10042	R	Using the pressure gauge, check that the Pantograph drops at 3.3 Bar	ОК		Tshembhani Khosa - 446920	M2
10043	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr1 = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10044	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr2 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10045	А	Turn the pantograph isolation valve K2.5 to normal position	ок		Tshembhani Khosa - 446920	M2
10046	А	Release [TT] (MPU1)lo_pnt_m2startauxiliarcompr1	ОК		Tshembhani Khosa - 446920	M2
10047	А	Release [TT] (MPU1)lo_pnt_m2startauxiliarcompr2	ок		Tshembhani Khosa - 446920	M2
10048	R	The Auxiliary compressor 21M1 turns ON	ок		Tshembhani Khosa - 446920	M2
10049	I	Allow the pressure to rise. Using the pressure gauge, check that the pressure at point K2.8 is between 6 - 7Bar. (VERIFY BEFORE MOVING TO THE NEXT STEP)	OK		Tshembhani Khosa - 446920	M2
10050	R	The Auxiliary compressor 21M1 turns OFF	ОК		Tshembhani Khosa - 446920	M2
10051	I	Isolation and Earthing	ок		Tshembhani Khosa - 446920	M2
10052	Α	In the HV Box , set the HVB1 valve to Isolated position - to isolate the	ОК		Tshembhani Khosa - 446920	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

		pantograph				
10053	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantoisolatedr1 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10054	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantoisolatedr2 = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10055	А	Turn the Earthing Switch to grounded position	ОК		Tshembhani Khosa - 446920	M2
10056	R	Read Defined Variable [TT] (MPU1)li_pnt_m2earthpantor1 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10057	R	Read Defined Variable [TT] (MPU1)li_pnt_m2earthpantor2 = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10058	А	Turn the Earthing Switch to back to Normal position	ок		Tshembhani Khosa - 446920	M2
10059	R	Read Defined Variable [TT] (MPU1)li_pnt_m2earthpantor1 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10060	R	Read Defined Variable [TT] (MPU1)li_pnt_m2earthpantor2 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10061	Α	Set the HVB1 valve to Normal position	ОК		Tshembhani Khosa - 446920	M2
10062	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantoisolatedr1 = 1.0	ОК	1	Tshembhani Khosa - 446920	M2
10063	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantoisolatedr2 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10064	А	Normalize the HV box and remove all spare/duplicate keys (green/yellow/blue)	ок		Tshembhani Khosa - 446920	M2
10065	I	Pantograph Mechanical test	ОК		Tshembhani Khosa - 446920	M2
10066	1	Housed Height Measurement, Pantograph Over-Height Measurement, Automatic Drop Device and Control Force Test	ОК		Tshembhani Khosa - 446920	M2
10067	I	Initial Conditions	ок		Tshembhani Khosa - 446920	M2
10068	I	There should be no air in the main pipe	ок		Tshembhani Khosa - 446920	M2
10069	R	Measure 0 Bar at point K2.8 using the pressure gauge	ОК		Tshembhani Khosa - 446920	M2
10070	А	Ensure that the pantograph isolation valve K2.5 is normalized (not isolated)	ок		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10071	I	Circuit Breakers	ОК		Tshembhani Khosa - 446920	M2
10072	Α	Close Circuit Breaker 21Q3	ОК		Tshembhani Khosa - 446920	M2
10073	А	Close Circuit Breaker 21Q1	ок		Tshembhani Khosa - 446920	M2
10074	А	Close Circuit Breaker 21Q2	ОК		Tshembhani Khosa - 446920	M2
10075	I	Housed Height Measurement	ОК		Tshembhani Khosa - 446920	M2
10076	I	The purpose of this test is to ensure that the housed height of the pantograph complies with the specified dimensions The train must be positioned on a levelled track without any overhead catenary	ок		Tshembhani Khosa - 446920	M2
10077	А	Measure the perpendicular height (using a measuring tape and ruler extended from points A, B and C of the pantohead) of the pantograph on natural housed position (between the roof of the train and the pantograph collector head at points A, B, C)	ок		Tshembhani Khosa - 446920	M2
10078	А	Ensure that no part of the pantograph is higher than 486mm above the roof	ок		Tshembhani Khosa - 446920	M2
10079	R	A Result Max : x <= 486 (mm)	ОК	475	Tshembhani Khosa - 446920	M2
10080	R	B Result Max : x <= 486 (mm)	ОК	462	Tshembhani Khosa - 446920	M2
10081	R	C Result Max : x <= 486 (mm)	ОК	475	Tshembhani Khosa - 446920	M2
10082	А	Check that the center of the pantograph head corresponds with the track center line in the housed position (Use marked ruler to compare)	ок		Tshembhani Khosa - 446920	M2
10083	R	Pantograph aligned with the track center line in housed position.	ок		Tshembhani Khosa - 446920	M2
10084	I	Automatic Drop Device	ок		Tshembhani Khosa - 446920	M2
10085	I	The purpose of this test is to verify the correct operation of the automatic drop device (ADD) and will be performed by simulating the activation of the ADD pressure switch.	OK		Tshembhani Khosa - 446920	M2
10086	А	Tie a cable on the pantograph head collector	ОК		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

10087	Α	Close Circuit Breaker 21Q3		ОК		Tshembhani Khosa - 446920	M2
10088	А	Close Circuit Breaker 21Q1		ок		Tshembhani Khosa - 446920	M2
10089	А	Close Circuit Breaker 21Q2		ок		Tshembhani Khosa - 446920	M2
10090	R	The Auxiliary compressor 21M1 turns ON		ок		Tshembhani Khosa - 446920	M2
10091	А	Force [TT] (MPU1)lo_pnt_m2raisepantor1 = 1.0		ОК		Tshembhani Khosa - 446920	M2
10092	I	Allow the pressure to rise, and the pantograph to raise		ок		Tshembhani Khosa - 446920	M2
10093	R	The pantograph is raised		ок		Tshembhani Khosa - 446920	M2
10094	А	Activate the ADD manually on the roof by operating the bleeding screw (PT3) on the pan head to simulate a loss of air supply	in constitution	OK		Tshembhani Khosa - 446920	M2
10095	R	The pressure of the test point PT12 drops to 0 bar		ок		Tshembhani Khosa - 446920	M2
10096	А	On the roof, close the bleeding screw (PT3) to reset the ADD		ОК		Tshembhani Khosa - 446920	M2
10097	R	Fault reset and equipment normalized		ок		Tshembhani Khosa - 446920	M2
10098	А	Release [TT] (MPU1)lo_pnt_m2raisepantor1		ок		Tshembhani Khosa - 446920	M2
10099	R	Pantograph is lowered		ок		Tshembhani Khosa - 446920	M2
10100	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr1 = 0.0		ОК	0	Tshembhani Khosa - 446920	M2
10101	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr2 = 0.0		ок	0	Tshembhani Khosa - 446920	M2
10102	I	Pantograph Over-Height Measurement		ок		Tshembhani Khosa - 446920	M2
10103	I	The purpose of the next test is to verify that the pantograph over-height detection and auto dropping functions are calibrated and work correctly. This test simulates the condition when a pantograph is incorrectly raised in an area without any overhead line		ок		Tshembhani Khosa - 446920	M2
10104	ı	You will be required to time the rising and dropping of the pantograph using a stopwatch. measure the time from the moment the pantograph starts to rise until		ОК		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

		the pantograph reaches maximum raised position; then time from the moment the pantograph starts dropping at over height detection till it reaches housed position				
10105	А	Use the rope to hook the Pantograph and place the marked ruler perpendicular to the roof of the car.	OK		Tshembhani Khosa - 446920	M2
10106	А	Force [TT] (MPU1)lo_pnt_m2raisepantor1 = 1.0	ок		Tshembhani Khosa - 446920	M2
10107	А	Whilst holding the end of the rope, allow the pressure to rise, and the pantograph to rise until it reaches the maximum height marked on the ruler.	ОК		Tshembhani Khosa - 446920	M2
10108	R	Rising time Result Max : x <= 10 (s)	OK	7	Tshembhani Khosa - 446920	M2
10109	А	By adjusting the rope, ensure that the Pantograph Panhead is aligned with the marking on the ruler.	OK		Tshembhani Khosa - 446920	M2
10110	А	Adjust the Over-height valve such that when the Pantograph goes above the marking on the ruler, the over height must be detected.	ОК		Tshembhani Khosa - 446920	M2
10111	R	The over-height valve is adjusted correctly.	OK		Tshembhani Khosa - 446920	M2
10112	А	Release [TT] (MPU1)lo_pnt_m2raisepantor1	ОК		Tshembhani Khosa - 446920	M2
10113	R	Pantograph is lowered	OK		Tshembhani Khosa - 446920	M2
10114	А	Force [TT] (MPU1)lo_pnt_m2raisepantor1 = 1.0	ОК		Tshembhani Khosa - 446920	M2
10115	А	Allow the Pantograph to rise freely until it reaches Over-height	ок		Tshembhani Khosa - 446920	M2
10116	R	Over-height is detected immediately after passing the marked area on the ruler and Pantograph begins to drop	ОК		Tshembhani Khosa - 446920	M2
10117	R	Lowering time Result Max : x <= 7 (s)	OK	5	Tshembhani Khosa - 446920	M2
10118	А	Release [TT] (MPU1)lo_pnt_m2raisepantor1	ОК		Tshembhani Khosa - 446920	M2
10119	Α	Reset over-height valve (PT2) on the roof	OK		Tshembhani Khosa - 446920	M2
10120	R	Equipment normalized. (Only after resetting the PT2 valve, can the	OK		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

		pantograph be raised)			
10121	I	Control Force Test	ОК	Tshembhani Khosa - 446920	M2
10122	I	The purpose of this test is to ensure that the pantograph maintains an acceptable force against the catenary wire overall operating heights	ОК	Tshembhani Khosa - 446920	M2
10123	А	Attach the dynamometer to the pantograph's head collector	ок	Tshembhani Khosa - 446920	M2
10124	А	Raise the pantograph and measure the static force when the pantograph begins to rise after pulling the dynamometer up (lifting force on housed position)	ОК	Tshembhani Khosa - 446920	M2
10125	А	Force [TT] (MPU1)lo_pnt_m2raisepantor1 = 1.0	ок	Tshembhani Khosa - 446920	M2
10126	ı	Allow the pressure to rise, and the pantograph to raise	ок	Tshembhani Khosa - 446920	M2
10127	R	The pantograph is raised	ок	Tshembhani Khosa - 446920	M2
10128	R	F>150N	ОК	Tshembhani Khosa - 446920	M2
10129	А	Attach the 8.5kg (one 7.5kg and one 1kg) dead weight to the Panto head to apply an 85N force whilst the Panto is in the raised position.	ок	Tshembhani Khosa - 446920	M2
10130	R	The pantographs should remain in the neutral position	ОК	Tshembhani Khosa - 446920	M2
10131	А	Check that the center of the pantograph head corresponds with the track center line on maximum raised position.	ОК	Tshembhani Khosa - 446920	M2
10132	R	Pantograph aligned with the track centreline in maximum raised position (Use marked ruler to compare)	ОК	Tshembhani Khosa - 446920	M2
10133	А	Remove 1kg dead weight	ОК	Tshembhani Khosa - 446920	M2
10134	R	Pantograph continues to rise to over height condition	ОК	Tshembhani Khosa - 446920	M2
10135	А	Remove the dynamometer and dead weights from the pantograph's head-collector	ОК	Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

10136	А	Release [TT] (MPU1)lo_pnt_m2raisepantor1	ОК		Tshembhani Khosa - 446920	M2
10137	R	Pantograph is lowered	ОК		Tshembhani Khosa - 446920	M2
10138	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr1 = 0.0	OK	0	Tshembhani Khosa - 446920	M2
10139	R	Read Defined Variable [TT] (MPU1)li_pnt_m2pantorisedr2 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0



Section 8 - Rescue Mode and Emergency Disconnection

8.1 Instructions list

8.1.1 027_ERM-Rescue Mode and Emergency Disconnection

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Rescue Mode and Emergency Disconnection (SPP=027)		ОК		Sithembile Xulu - 416253	M2
10002	1	Initial Conditions		ОК		Sithembile Xulu - 416253	M2
10003	ı	110Vdc Normal power supply is connected to the vehicle, and switched ON		ОК		Sithembile Xulu - 416253	M2
10004	I	Backup Mode		ОК		Sithembile Xulu - 416253	M2
10005	I	Backup Mode Train Lines Dev2/29 = END1 90XR25 pin23 Dev4/33 = END2 90XP35 pin 23		ОК		Sithembile Xulu - 416253	M2
10006	А	Force [NI] Dev4/33 = 1.0		ОК		Sithembile Xulu - 416253	M2
10007	R	Read Defined Variable [NI] Dev2/29 = 1.0		ОК	1	Sithembile Xulu - 416253	M2
10008	R	Relay 27K1 is energized.		ОК		Sithembile Xulu - 416253	M2
10009	R	Relay 27K2 is de-energized.		ОК		Sithembile Xulu - 416253	M2
10010	А	Timer 30.0 S		ОК		Sithembile Xulu - 416253	M2
10011	R	Relay 27K2 is de-energized.		ОК		Sithembile Xulu - 416253	M2
10012	А	Timer 30.0 S		ОК		Sithembile Xulu - 416253	M2
10013	R	Relay 27K2 is energized.		ОК		Sithembile Xulu - 416253	M2
10014	ı	Backup Mode Train Lines Dev2/29 = END1 90XR25 pin23 Dev4/33 = END2 90XP35 pin 23		ОК		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

10015	Α	Force [NI] Dev4/33 = 0.0	ОК		Sithembile Xulu - 416253	M2
10016	R	Read Defined Variable [NI] Dev2/29 = 0.0	ок	0	Sithembile Xulu - 416253	M2
10017	R	Relay 27K1 is de-energized.	ок		Sithembile Xulu - 416253	M2
10018	R	Relay 27K2 is de-energized.	ок		Sithembile Xulu - 416253	M2
10019	I	Emergency Disconnection	ок		Sithembile Xulu - 416253	M2
10020	I	Emergency Disconnection Train Lines Dev2/30 = END1 90XR25 pin24 Dev4/34 = END2 90XP35 pin 24	ок		Sithembile Xulu - 416253	M2
10021	Α	Force [NI] Dev4/34 = 1.0	ОК		Sithembile Xulu - 416253	M2
10022	R	Read Defined Variable [NI] Dev2/30 = 1.0	ок	1	Sithembile Xulu - 416253	M2
10023	R	Relay 27K5 is energized	ок		Sithembile Xulu - 416253	M2
10024	I	Emergency Disconnection Train Lines Dev2/30 = END1 90XR25 pin24 Dev4/34 = END2 90XP35 pin 24	ок		Sithembile Xulu - 416253	M2
10025	А	Force [NI] Dev4/34 = 0.0	ОК		Sithembile Xulu - 416253	M2
10026	R	Read Defined Variable [NI] Dev2/30 = 0.0	ок	0	Sithembile Xulu - 416253	M2
10027	R	Relay 27K5 is de-energized.	ок		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 9 – Emergency Brake

9.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

9.1.1 044_UBK-Emergency Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Emergency Brake (SPP=044)		OK		Sithembile Xulu - 416253	M2
10002	I	Initial Conditions		ОК		Sithembile Xulu - 416253	M2
10003	I	No PEAs are activated		OK		Sithembile Xulu - 416253	M2
10004	ı	110Vdc Normal power supply should be connected to the vehicle and ON		ОК		Sithembile Xulu - 416253	M2
10005	I	Visual Inspection		OK		Sithembile Xulu - 416253	M2
10006	А	Physically and visually inspect all the Disk Break Units (DBU) and brake pads, to ensure they are securely fitted		ОК		Sithembile Xulu - 416253	M2
10007	R	All the brake DBUs are correctly installed, and all the brake pads are correctly installed and locked		ОК		Sithembile Xulu - 416253	M2
10008	А	Check the pipe installation.		ОК		Sithembile Xulu - 416253	M2
10009	R	All the pipes are installed on the vehicle		ОК		Sithembile Xulu - 416253	M2
10010	А	Check all the Passenger Emergency Alarm handles, and ensure they are connected to their respective connectors		OK		Sithembile Xulu - 416253	M2
10011	R	All the PEAs are installed and connected		ОК		Sithembile Xulu - 416253	M2
10012	I	Train Lines		ОК		Sithembile Xulu - 416253	M2
10013	I	Emergency Brake Loop Train Lines Dev2/5 = END1 90XR24 pin 8 Dev4/5 = END2 90XP34 pin 8		ОК		Sithembile Xulu - 416253	M2
10014	А	Force [NI] Dev4/5 = 1.0		OK		Sithembile Xulu - 416253	M2
10015	R	Read Defined Variable [NI] Dev2/5 = 1.0		ОК	1	Sithembile Xulu - 416253	M2
10016	Α	Force [NI] Dev4/5 = 0.0		OK		Sithembile Xulu - 416253	M2
10017	R	Read Defined Variable [NI] Dev2/5 = 0.0		OK	0	Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10018	ı	Emergency Brake Loop Override Train Lines Dev2/6 = END1 90XR24 pin 9	OK		Sithembile Xulu -	M2
		Dev4/6 = END2 90XP34 pin 9			416253	
10019	Α	Force [NI] Dev4/6 = 1.0	ок		Sithembile Xulu - 416253	M2
10020	R	Read Defined Variable [NI] Dev2/6 = 1.0	ок	1	Sithembile Xulu - 416253	M2
10021	Α	Force [NI] Dev4/6 = 0.0	ок		Sithembile Xulu - 416253	M2
10022	R	Read Defined Variable [NI] Dev2/6 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10023	I	Emergency Brake Train Line Train Lines Dev2/50 = END1 90XR25 pin 67 Dev4/61 = END2 90XP35 pin 67	ок		Sithembile Xulu - 416253	M2
10024	А	Force [NI] Dev4/61 = 1.0	ОК		Sithembile Xulu - 416253	M2
10025	R	Read Defined Variable [NI] Dev2/50 = 1.0	ок	1	Sithembile Xulu - 416253	M2
10026	Α	Force [NI] Dev4/61 = 0.0	ок		Sithembile Xulu - 416253	M2
10027	R	Read Defined Variable [NI] Dev2/50 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10028	I	PEA Loop OTDR Train Lines Dev2/7 = END1 90XR24 pin 10 Dev4/7 = END2 90XP34 pin 10	ОК		Sithembile Xulu - 416253	M2
10029	А	Force [NI] Dev4/7 = 1.0	ок		Sithembile Xulu - 416253	M2
10030	R	Read Defined Variable [NI] Dev2/7 = 1.0	ок	1	Sithembile Xulu - 416253	M2
10031	Α	Force [NI] Dev4/7 = 0.0	ок		Sithembile Xulu - 416253	M2
10032	R	Read Defined Variable [NI] Dev2/7 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10033	I	PEA Reset	ОК		Sithembile Xulu - 416253	M2
10034	Α	Close Circuit Breaker 44Q1	ок		Sithembile Xulu - 416253	M2
10035	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95 Dev4/62 = END2 90XP35 pin 95	ок		Sithembile Xulu - 416253	M2
10036	Α	Force [NI] Dev4/62 = 1.0	ОК		Sithembile Xulu - 416253	M2
10037	R	Read Defined Variable [NI] Dev2/58 = 1.0	ОК	1	Sithembile Xulu - 416253	M2
10038	Α	Activate the PEA on door 5 (44S15)	ОК		Sithembile Xulu - 416253	M2
10039	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ОК		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10040	R	Read Defined Variable [NI] Dev2/58 = 0.0	ок	0	Sithembile Xulu - 416253	M2
10041	Α	Reset the PEA using square key	ОК		Sithembile Xulu - 416253	M2
10042	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10043	R	Read Defined Variable [NI] Dev2/58 = 1.0	ОК	1	Sithembile Xulu - 416253	M2
10044	А	Activate the PEA on door 3 (44S13)	ОК		Sithembile Xulu - 416253	M2
10045	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10046	R	Read Defined Variable [NI] Dev2/58 = 0.0	ок	0	Sithembile Xulu - 416253	M2
10047	А	Reset the PEA using square key	ОК		Sithembile Xulu - 416253	M2
10048	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10049	R	Read Defined Variable [NI] Dev2/58 = 1.0	ок	1	Sithembile Xulu - 416253	M2
10050	А	Activate the PEA on door 1 (44S11)	ОК		Sithembile Xulu - 416253	M2
10051	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10052	R	Read Defined Variable [NI] Dev2/58 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10053	А	Reset the PEA using square key	ок		Sithembile Xulu - 416253	M2
10054	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10055	R	Read Defined Variable [NI] Dev2/58 = 1.0	ОК	1	Sithembile Xulu - 416253	M2
10056	А	Activate the PEA on door 2 (44S12)	ОК		Sithembile Xulu - 416253	M2
10057	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ОК		Sithembile Xulu - 416253	M2
10058	R	Read Defined Variable [NI] Dev2/58 = 0.0	ОК	0	Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

10059	Α	Reset the PEA using square key	ок		Sithembile Xulu - 416253	M2
10060	ı	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ОК		Sithembile Xulu - 416253	M2
10061	R	Read Defined Variable [NI] Dev2/58 = 1.0	ОК	1	Sithembile Xulu - 416253	M2
10062	Α	Activate the PEA on door 4 (44S14)	ок		Sithembile Xulu - 416253	M2
10063	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10064	R	Read Defined Variable [NI] Dev2/58 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10065	А	Reset the PEA using square key	ок		Sithembile Xulu - 416253	M2
10066	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10067	R	Read Defined Variable [NI] Dev2/58 = 1.0	ок	1	Sithembile Xulu - 416253	M2
10068	А	Activate the PEA on door 6 (44S16)	ок		Sithembile Xulu - 416253	M2
10069	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10070	R	Read Defined Variable [NI] Dev2/58 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10071	Α	Reset the PEA using square key	ок		Sithembile Xulu - 416253	M2
10072	I	PEA Loop Train Lines Dev2/58 = END1 90XR25 pin 95	ок		Sithembile Xulu - 416253	M2
10073	R	Read Defined Variable [NI] Dev2/58 = 1.0	ОК	1	Sithembile Xulu - 416253	M2
10074	I	PEA Loop Train Lines Dev4/64 = END2 90XP35 pin 95	ок		Sithembile Xulu - 416253	M2
10075	Α	Force [NI] Dev4/62 = 0.0	ОК		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 10 - Service Brake

10.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

10.1.1 040_SBK-Service Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Service Brake (SPP=040)		ОК		Tshembhani Khosa - 446920	M2
10002	I	Initial Conditions		ОК		Tshembhani Khosa - 446920	M2
10003	I	No air supply to the vehicle		ОК		Tshembhani Khosa - 446920	M2
10004	ı	All brake panel cocks are in normal position (not isolated)		ОК		Tshembhani Khosa - 446920	M2
10005	ı	110Vdc Normal power supply should be connected to the vehicle and ON		ок		Tshembhani Khosa - 446920	M2
10006	ı	Follow the procedure in the document below to upload software onto the TBCU electronic	×	ОК		Tshembhani Khosa - 446920	M2
10007	ı	Power Supply		ОК		Tshembhani Khosa - 446920	M2
10008	А	Remove the connector 10XR12_XCB2 from the propulsion box		ОК		Tshembhani Khosa - 446920	M2
10009	А	Close Circuit Breaker 33Q1, 33Q3 and 33Q5		ОК		Tshembhani Khosa - 446920	M2
10010	А	Check the voltage on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Tshembhani Khosa - 446920	M2
10011	R	Battery voltage (above 80Vdc) is measured on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Tshembhani Khosa - 446920	M2
10012	А	Open Circuit Breaker 33Q1 and 33Q3, Replace connector 10XR12_XCB2 on the propulsion box, and Close Circuit breaker 33Q1 and 33Q3		ОК		Tshembhani Khosa - 446920	M2
10013	А	Remove the connector -40XP2_C2_16 from pneumatic brake panel		ОК		Tshembhani Khosa - 446920	M2
10014	А	Close Circuit Breaker 40Q1		ОК		Tshembhani Khosa - 446920	M2
10015	Α	Check the voltage on connector 40XP2_C2_16 between pins 13 (+) and		ОК		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

		31 (-)				
10016	R	Battery voltage (above 80Vdc) is measured on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)	ок		Tshembhani Khosa - 446920	M2
10017	А	Open Circuit Breaker 40Q1, Replace connector -40XP2_C2_16 on the pneumatic brake panel, and Close Circuit breaker -40Q1	ОК		Tshembhani Khosa - 446920	M2
10018	R	The pneumatic brake panel 40A2 is ON	ОК		Tshembhani Khosa - 446920	M2
10019	I	Brake Air Supply and Brake Application	ОК		Tshembhani Khosa - 446920	M2
10020	I	EB Reduced Train Lines Dev2/85 = END1 90XR25 pin 60 Dev5/51 = END2 90XR35 pin 60	ок		Tshembhani Khosa - 446920	M2
10021	R	Read Defined Variable [NI] Dev2/85 = 1.0	ОК	1	Tshembhani Khosa - 446920	M2
10022	R	Read Defined Variable [NI] Dev5/51 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10023	I	Brake Applied Train Lines Dev2/83 = END1 90XR25 pin 50 Dev5/49 = END2 90XR35 pin 50	ок		Tshembhani Khosa - 446920	M2
10024	R	Read Defined Variable [NI] Dev2/83 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10025	R	Read Defined Variable [NI] Dev5/49 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10026	R	Read Defined Variable [TT] (MPU1)li_sbk_m2brakeairsuppokr1 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10027	R	Read Defined Variable [TT] (MPU1)li_sbk_m2brakeairsuppokr2 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10028	R	Read Defined Variable [TT] (TBCU2)LI_BRPS_NOK = 1.0	ОК	1	Tshembhani Khosa - 446920	M2
10029	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_NOT_APPLED = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10030	Α	Close/Isolate the Isolation cock F2.1/3	ОК		Tshembhani Khosa - 446920	M2
10031	А	Open the Isolation cock F2.2/3	ок		Tshembhani Khosa - 446920	M2
10032	А	Connect the air supply to the vehicle main pipe coupling flexible hose F3/5, and switch the supply ON	ок		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10033	1	Take note of any air leaks in the pipes or valves	ок		Tshembhani Khosa - 446920	M2
10034	А	Allow the pressure to go above 6 bar. The pressure can be checked at the BRTP test point	ок		Tshembhani Khosa - 446920	M2
10035	R	BRTP pressure is measured >=6 Bar	ок		Tshembhani Khosa - 446920	M2
10036	I	Brake Applied Train Lines Dev2/83 = END1 90XR25 pin 50 Dev5/49 = END2 90XR35 pin 50	ОК		Tshembhani Khosa - 446920	M2
10037	R	Read Defined Variable [NI] Dev2/83 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10038	R	Read Defined Variable [NI] Dev5/49 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10039	R	Read Defined Variable [TT] (MPU1)li_sbk_m2brakeairsuppokr1 = 1.0	ОК	1	Tshembhani Khosa - 446920	M2
10040	R	Read Defined Variable [TT] (MPU1)li_sbk_m2brakeairsuppokr2 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10041	R	Read Defined Variable [TT] (TBCU2)LI_BRPS_NOK = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10042	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_NOT_APPLED = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10043	I	Remote Isolation	ОК		Tshembhani Khosa - 446920	M2
10044	I	Remote Isolation Train Lines Dev2/84 = END1 90XR25 pin 59 Dev4/50 = END2 90XR35 pin 59	ок		Tshembhani Khosa - 446920	M2
10045	А	Force [NI] Dev4/50 = 1.0	ОК		Tshembhani Khosa - 446920	M2
10046	R	Read Defined Variable [NI] Dev2/84 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10047	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_ISO = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10048	Α	Force [TT] (MPU1)lo_sbk_m2isobrake = 1.0	ок		Tshembhani Khosa - 446920	M2
10049	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_ISO = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10050	ı	Remote Isolation Train Lines Dev2/84 = END1 90XR25 pin 59	ОК		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10051	R	Read Defined Variable [NI] Dev2/84 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10052	Α	Release [TT] (MPU1)lo_sbk_m2isobrake	ок		Tshembhani Khosa - 446920	M2
10053	I	Remote Isolation Train Lines Dev2/84 = END1 90XR25 pin 59	ок		Tshembhani Khosa - 446920	M2
10054	R	Read Defined Variable [NI] Dev2/84 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10055	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_ISO = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10056	I	Remote Isolation Train Lines Dev4/50 = END2 90XR35 pin 59	ОК		Tshembhani Khosa - 446920	M2
10057	Α	Force [NI] Dev4/50 = 0.0	ОК		Tshembhani Khosa - 446920	M2
10058	I	Manual Isolation	ОК		Tshembhani Khosa - 446920	M2
10059	I	EB Reduced Train Lines Dev2/85 = END1 90XR25 pin 60	ОК		Tshembhani Khosa - 446920	M2
10060	R	Read Defined Variable [NI] Dev2/85 = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10061	I	EB Reduced Train Lines Dev2/85 = END1 90XR25 pin 60 Dev5/51 = END2 90XR35 pin 60	ОК		Tshembhani Khosa - 446920	M2
10062	R	Read Defined Variable [NI] Dev5/51 = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10063	R	Read Defined Variable [TT] (MPU1)li_sbk_m2servicebrakedc = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10064	R	Read Defined Variable [TT] (TBCU2)Li_ServiceBrakeDC = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10065	Α	Close the Isolation cock C2.3.1	ок		Tshembhani Khosa - 446920	M2
10066	l	EB Reduced Train Lines Dev2/85 = END1 90XR25 pin 60 Dev5/51 = END2 90XR35 pin 60	ок		Tshembhani Khosa - 446920	M2
10067	R	Read Defined Variable [NI] Dev2/85 = 1.0	ОК	1	Tshembhani Khosa - 446920	M2
10068	R	Read Defined Variable [NI] Dev5/51 = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10069	R	Read Defined Variable [TT] (MPU1)li_sbk_m2servicebrakedc = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10070	R	Read Defined Variable [TT] (TBCU2)Li_ServiceBrakeDC = 1.0	ОК	1	Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

10071	Α	Re-open the Isolation cock C2.3.1	ок		Tshembhani Khosa - 446920	M2
10072	R	Read Defined Variable [TT] (MPU1)li_sbk_m2servicebrakedc = 0.0	ок	0	Tshembhani Khosa - 446920	M2
10073	I	Switch OFF 400V before reading the bcufault variable	ОК		Tshembhani Khosa - 446920	M2
10074	R	Read Defined Variable [TT] (MPU1)li_sbk_m2bcufault = 0.0	ОК	0	Tshembhani Khosa - 446920	M2
10075	Α	Force [TT] (TBCU2)LO_BRK_FLT = 1.0	ОК		Tshembhani Khosa - 446920	M2
10076	R	Read Defined Variable [TT] (MPU1)li_sbk_m2bcufault = 1.0	ок	1	Tshembhani Khosa - 446920	M2
10077	Α	Release [TT] (TBCU2)LO_BRK_FLT	ОК		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 11 - Holding and Parking Brake

11.1 Instructions list

11.1.1 045_PBK-Holding and Parking Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Holding and Parking Brake (SPP_045)		ок		Sithembile Xulu - 416253	M2
10002	I	Initial Conditions		ОК		Sithembile Xulu - 416253	M2
10003	ı	Using the tools list on the side of your screen, record the serial number of the manometer used during this test		ок		Sithembile Xulu - 416253	M2
10004	ı	Check that the pressure on Test point C2.11/1 is >5bar		OK		Sithembile Xulu - 416253	M2
10005	ı	Visual Inspection		ок		Sithembile Xulu - 416253	M2
10006	А	Check the installation of the manual parking brake release components (lever + cable)		ОК		Sithembile Xulu - 416253	M2
10007	R	The lever is securely fixed (tight) and the cable is correctly attached to the bogie (there is no excess cable, and all clamps are installed)		ОК		Sithembile Xulu - 416253	M2
10008	ı	Circuit Breaker		ОК		Sithembile Xulu - 416253	M2
10009	ı	Ensure that the Circuit Breaker 33Q3 is closed		ок		Sithembile Xulu - 416253	M2
10010	А	Close Circuit Breaker 33Q5		ОК		Sithembile Xulu - 416253	M2
10011	ı	Parking Brake Pressure Switch		ОК		Sithembile Xulu - 416253	M2
10012	R	Read Defined Variable [TT] (TBCU2)LI_PARK_BR_RELEASE = 1.0		ОК	1	Sithembile Xulu - 416253	M2
10013	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_STAT = 0.0		ОК	0	Sithembile Xulu - 416253	M2
10014	R	Read Defined Variable [TT] (MPU1)tbcu2_parkbrakerelease = 1.0		OK	1	Sithembile Xulu - 416253	M2
10015	R	Read Defined Variable [TT] (MPU1)tbcu2_li_pbrake_stat = 0.0		ОК	0	Sithembile Xulu - 416253	M2
10016	I	Parking Brake Applied Train Lines Dev2/52 = END1 90XR25 pin 77		ОК		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

		Dev5/58 = END2 90XP35 pin 77				
10017	R	Read Defined Variable [NI] Dev2/52 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10018	R	Read Defined Variable [NI] Dev5/58 = 0.0	ок	0	Sithembile Xulu - 416253	M2
10019	I	Parking Brake Applied	ОК		Sithembile Xulu - 416253	M2
10020	I	For this section of the test, ensure that the pressure on test point C2.11/1 is ALWAYS BELOW 4.8 Bar. if it goes above, turn the Isolation cock C2.3.2 to CLOSE position to drain the air	ОК		Sithembile Xulu - 416253	M2
10021	А	Position the Isolation cock C2.3.2 in CLOSE position. Allow the parking brake air pressure to drain to below 4.5 Bar. Use the test point C2.11/1 to verify the air pressure <4.5 Bar	ОК		Sithembile Xulu - 416253	M2
10022	R	Pressure at test point C2.11/1 <4.5 Bar	ОК		Sithembile Xulu - 416253	M2
10023	R	Read Defined Variable [TT] (TBCU2)LI_PARK_BR_RELEASE = 0.0	ок	0	Sithembile Xulu - 416253	M2
10024	R	Read Defined Variable [TT] (MPU1)tbcu2_parkbrakerelease = 0.0	ок	0	Sithembile Xulu - 416253	M2
10025	А	Return the Isolation cock C2.3.2 to OPEN position	ок		Hlawulani Nick Mabundzane - 418320	M2
10026	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_STAT = 1.0	ок	1	Sithembile Xulu - 416253	M2
10027	R	Read Defined Variable [TT] (MPU1)tbcu2_li_pbrake_stat = 1.0	ок	1	Hlawulani Nick Mabundzane - 418320	M2
10028	R	Read Defined Variable [TT] (TBCU2)LI_PARK_BR_DC = 0.0	ок	0	Sithembile Xulu - 416253	M2
10029	R	Read Defined Variable [TT] (MPU1)tbcu2_parkbrakeisoldc = 0.0	ок	0	Hlawulani Nick Mabundzane - 418320	M2
10030	R	Read Defined Variable [TT] (MPU1)li_pbk_m2parkbrakeisol = 0.0	ок	0	Hlawulani Nick Mabundzane - 418320	M2
10031	I	Parking Brake Applied Train Lines Dev2/52 = END1 90XR25 pin 77 Dev5/58 = END2 90XP35 pin 77	ок		Hlawulani Nick Mabundzane - 418320	M2
10032	R	Read Defined Variable [NI] Dev2/52 = 1.0	ОК	1	Hlawulani Nick Mabundzane - 418320	M2
10033	R	Read Defined Variable [NI] Dev5/58 = 1.0	ок	1	Goitsemodimo Kgatitswe - 526511	M2



Document Reference GIB0000006595 Version: A0

10034	А	Position the Isolation cock C2.3.2 in CLOSE position	ок		Hlawulani Nick Mabundzane - 418320	M2
10035	R	Read Defined Variable [TT] (TBCU2)LI_BRAKE_STAT = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10036	R	Read Defined Variable [TT] (MPU1)tbcu2_li_pbrake_stat = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10037	R	Read Defined Variable [TT] (TBCU2)LI_PARK_BR_DC = 1.0	ок	1	Sithembile Xulu - 416253	M2
10038	R	Read Defined Variable [TT] (MPU1)tbcu2_parkbrakeisoldc = 1.0	ок	1	Sithembile Xulu - 416253	M2
10039	R	Read Defined Variable [TT] (MPU1)li_pbk_m2parkbrakeisol = 1.0	ок	1	Sithembile Xulu - 416253	M2
10040	I	Parking Brake Applied Train Lines Dev2/52 = END1 90XR25 pin 77 Dev5/58 = END2 90XP25 pin 77	ок		Sithembile Xulu - 416253	M2
10041	R	Read Defined Variable [NI] Dev2/52 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10042	R	Read Defined Variable [NI] Dev5/58 = 0.0	ОК	0	Sithembile Xulu - 416253	M2
10043	Α	Return the Isolation cock C2.3.2 to OPEN position	ок		Sithembile Xulu - 416253	M2
10044	ı	Remote Parking Brake Command	ОК		Sithembile Xulu - 416253	M2
10045	I	Remote Parking Brake Command Train Lines Dev2/51 = END1 90XR25 pin 68 Dev4/57 = END2 90XR35 pin 68	OK		Sithembile Xulu - 416253	M2
10046	А	Force [NI] Dev4/57 = 1.0	ОК		Sithembile Xulu - 416253	M2
10047	R	Read Defined Variable [NI] Dev2/51 = 1.0	ок	1	Sithembile Xulu - 416253	M2
10048	R	Confirm that the parking brake is applied, and air is released from electro valve C2.5	ок		Sithembile Xulu - 416253	M2
10049	I	Remote Parking Brake Command Train Lines Dev2/51 = END1 90XR25 pin 68 Dev4/57 = END2 90XR35 pin 68	ОК		Sithembile Xulu - 416253	M2
10050	Α	Force [NI] Dev4/57 = 0.0	ОК		Sithembile Xulu - 416253	M2
10051	R	Read Defined Variable [NI] Dev2/51 = 0.0	ок	0	Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

10052	R	Confirm that electro valve C2.5 has stopped emitting air		ОК		Sithembile Xulu - 416253	M2	
-------	---	--	--	----	--	-----------------------------	----	--



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 12 – Passenger Doors

12.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

12.1.1 050_DOR-Passenger Doors

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Passenger Doors (SPP=050)		ОК		Impi Tsela - 435647	M2
10002	I	Initial conditions		ОК		Impi Tsela - 435647	M2
10003	ı	110Vdc Normal power supply is connected to the vehicle and ON		ОК		Impi Tsela - 435647	M2
10004	ı	Ensure that the TCMS network is functional		ОК		Impi Tsela - 435647	M2
10005	I	Circuit Breaker		ОК		Impi Tsela - 435647	M2
10006	А	Close Circuit Breaker 50Q1		ОК		Impi Tsela - 435647	M2
10007	R	DCU 1 is powered ON		ОК		Impi Tsela - 435647	M2
10008	R	Check on the DDU that DCU1 is online		ОК		Impi Tsela - 435647	M2
10009	А	Close Circuit Breaker 50Q2		ОК		Impi Tsela - 435647	M2
10010	R	DCU 2 is powered ON		ОК		Impi Tsela - 435647	M2
10011	R	Check on the DDU that DCU2 is online		ОК		Impi Tsela - 435647	M2
10012	А	Close Circuit Breaker 50Q3		ОК		Impi Tsela - 435647	M2
10013	R	DCU 3 is powered ON		ОК		Impi Tsela - 435647	M2
10014	R	Check on the DDU that DCU3 is online		ОК		Impi Tsela - 435647	M2
10015	А	Close Circuit Breaker 50Q4		ОК		Impi Tsela - 435647	M2
10016	R	DCU 4 is powered ON		ОК		Impi Tsela - 435647	M2
10017	R	Check on the DDU that DCU4 is online		ОК		Impi Tsela - 435647	M2
10018	Α	Close Circuit Breaker 50Q5		ОК		Impi Tsela - 435647	M2
10019	R	DCU 5 is powered ON		ОК		Impi Tsela - 435647	M2
10020	R	Check on the DDU that DCU5 is online		ОК		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10021	A	Close Circuit Breaker 50Q6	ОК		Impi Tsela - 435647	M2
10022	R	DCU 6 is powered ON	OK		Impi Tsela - 435647	M2
10023	R	Check on the DDU that DCU6 is online	OK		Impi Tsela - 435647	M2
10024	A	Close Circuit Breaker 50Q7	ОК		Impi Tsela - 435647	M2
10025	ı	Car ID Code	ОК		Impi Tsela - 435647	M2
10026	А	Using the DDU on the test bench, check that all the doors on M2 are available - as in the picture	ОК		Impi Tsela - 435647	M2
10027	R	All doors are available	ОК		Impi Tsela - 435647	M2
10028	I	Door Open and Close - Safety Loop	ОК		Impi Tsela - 435647	M2
10029	I	ERTMS Auth Left Train Lines Dev4/87 = END2 90XR35 pin 47 Dev2/81 = END1 90XR25 pin 44	ОК		Impi Tsela - 435647	M2
10030	Α	Force [NI] Dev4/87 = 1.0	ОК		Impi Tsela - 435647	M2
10031	R	Read Defined Variable [NI] Dev2/81 = 1.0	ОК	1	Impi Tsela - 435647	M2
10032	А	Force [NI] Dev4/87 = 0.0	ОК		Impi Tsela - 435647	M2
10033	R	Read Defined Variable [NI] Dev2/81 = 0.0	ОК	0	Impi Tsela - 435647	M2
10034	I	ERTMS Auth Right Train Lines Dev2/82 = END1 90XR15 pin 47 Dev4/86 = END2 90XP25 pin 44	ок		Impi Tsela - 435647	M2
10035	А	Force [NI] Dev4/86 = 1.0	ОК		Impi Tsela - 435647	M2
10036	R	Read Defined Variable [NI] Dev2/82 = 1.0	ОК	1	Impi Tsela - 435647	M2
10037	А	Force [NI] Dev4/86 = 0.0	ОК		Impi Tsela - 435647	M2
10038	R	Read Defined Variable [NI] Dev2/82 = 0.0	ОК	0	Impi Tsela - 435647	M2
10039	1	Doors Open Train Lines Dev2/49 = END1 90XR15 pin 66 Dev4/55 = END2 90XP25 pin 66	ок		Impi Tsela - 435647	M2
10040	А	Force [NI] Dev4/55 = 1.0	ок		Impi Tsela - 435647	M2
10041	R	Read Defined Variable [NI] Dev2/49 = 1.0	ОК	1	Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10042	Α	Force [NI] Dev4/55 = 0.0	ОК		Impi Tsela - 435647	M2
10043	R	Read Defined Variable [NI] Dev2/49 = 0.0	ок	0	Impi Tsela - 435647	M2
10044	I	Door Close Right Train Lines Dev2/53 = END1 90XR15 pin 78 Dev4/60 = END2 90XP25 pin 79	ок		Impi Tsela - 435647	M2
10045	Α	Force [NI] Dev4/60 = 1.0	ОК		Impi Tsela - 435647	M2
10046	R	Read Defined Variable [NI] Dev2/53 = 1.0	ок	1	Impi Tsela - 435647	M2
10047	Α	Force [NI] Dev4/60 = 0.0	ок		Impi Tsela - 435647	M2
10048	R	Read Defined Variable [NI] Dev2/53 = 0.0	ок	0	Impi Tsela - 435647	M2
10049	I	Door Close Left Train Lines Dev2/54 = END1 90XR15 pin 79 Dev4/59 = END2 90XP25 pin 78	ок		Impi Tsela - 435647	M2
10050	Α	Force [NI] Dev4/59 = 1.0	ок		Impi Tsela - 435647	M2
10051	R	Read Defined Variable [NI] Dev2/54 = 1.0	ок	1	Impi Tsela - 435647	M2
10052	А	Force [NI] Dev4/59 = 0.0	ок		Impi Tsela - 435647	M2
10053	R	Read Defined Variable [NI] Dev2/54 = 0.0	ОК	0	Impi Tsela - 435647	M2
10054	I	V<3km/h Train Lines Dev2/35 = END1 90XR15 pin 29 Dev4/39 = END2 90XP25 pin 29	ок		Impi Tsela - 435647	M2
10055	Α	Force [NI] Dev4/39 = 1.0	ок		Impi Tsela - 435647	M2
10056	R	Read Defined Variable [NI] Dev2/35 = 1.0	ОК	1	Impi Tsela - 435647	M2
10057	I	Door Auth Right Train Lines Dev2/64 = END1 90XR15 pin 85 Dev4/64 = END2 90XP25 pin 84	ок		Impi Tsela - 435647	M2
10058	А	Force [NI] Dev4/64 = 1.0	ОК		Impi Tsela - 435647	M2
10059	R	Read Defined Variable [NI] Dev2/64 = 1.0	ок	1	Impi Tsela - 435647	M2
10060	I	Door Auth Left Train Lines Dev2/56 = END1 90XR15 pin 84 Dev4/56 = END2 90XP25 pin 85	ок		Impi Tsela - 435647	M2
10061	А	Force [NI] Dev4/56 = 1.0	ОК		Impi Tsela - 435647	M2
10062	R	Read Defined Variable [NI] Dev2/56 = 1.0	ок	1	Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10063	А	Force [TT] (MPU1)lo_dor_m2opendoorleft = 1.0	ок		Impi Tsela - 435647	M2
10064	Α	Force [TT] (MPU1)lo_dor_m2opendoorright = 1.0	ОК		Impi Tsela - 435647	M2
10065	R	Check that doors 1, 3 and 5 (LEFT SIDE) open	ОК		Impi Tsela - 435647	M2
10066	R	Check that doors 2, 4 and 6 (RIGHT SIDE) open	ок		Impi Tsela - 435647	M2
10067	I	Door Auth Right Train Lines Dev2/64 = END1 90XR15 pin 85 Dev4/64 = END2 90XP25 pin 84	ОК		Impi Tsela - 435647	M2
10068	А	Force [NI] Dev4/64 = 0.0	ок		Impi Tsela - 435647	M2
10069	R	Read Defined Variable [NI] Dev2/64 = 0.0	ОК	0	Impi Tsela - 435647	M2
10070	I	Door Auth Left Train Lines Dev2/56 = END1 90XR15 pin 84 Dev4/56 = END2 90XP25 pin 85	ОК		Impi Tsela - 435647	M2
10071	А	Force [NI] Dev4/56 = 0.0	ОК		Impi Tsela - 435647	M2
10072	R	Read Defined Variable [NI] Dev2/56 = 0.0	ОК	0	Impi Tsela - 435647	M2
10073	R	Check that doors 1, 3 and 5 (LEFT SIDE) close	ОК		Impi Tsela - 435647	M2
10074	R	Check that doors 2, 4 and 6 (RIGHT SIDE) close	ок		Impi Tsela - 435647	M2
10075	I	Safety Doors Loop Train Lines Dev2/59 = END1 90XR15 pin 96 Dev4/89 = END2 90XP25 pin 96	ОК		Impi Tsela - 435647	M2
10076	Α	Force [NI] Dev4/89 = 1.0	ок		Impi Tsela - 435647	M2
10077	R	Read Defined Variable [NI] Dev2/59 = 1.0	ОК	1	Impi Tsela - 435647	M2
10078	I	Left Side Doors	ОК		Impi Tsela - 435647	M2
10079	I	Door 1	ОК		Impi Tsela - 435647	M2
10080	I	Door Auth Right Train Lines Dev4/64 = END2 90XP25 pin 85	ОК		Impi Tsela - 435647	M2
10081	А	Force [NI] Dev4/64 = 1.0	ок		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

		Charle if All Laft days arranging 2 and				
10082	R	Check if ALL Left doors opens in 3 sec (+1/-0)	ок		Impi Tsela - 435647	M2
10083	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]	ОК		Impi Tsela - 435647	M2
10084	ı	Door Opening Gap	ОК		Impi Tsela - 435647	M2
10085	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Impi Tsela - 435647	M2
10086	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1399	Impi Tsela - 435647	M2
10087	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Impi Tsela - 435647	M2
10088	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1401	Impi Tsela - 435647	M2
10089	Α	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Impi Tsela - 435647	M2
10090	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1398	Impi Tsela - 435647	M2
10091	I	Door 3	ОК		Impi Tsela - 435647	M2
10092	I	Door Opening Gap	ОК		Impi Tsela - 435647	M2
10093	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Impi Tsela - 435647	M2
10094	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1400	Impi Tsela - 435647	M2
10095	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Impi Tsela - 435647	M2
10096	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1401	Impi Tsela - 435647	M2
10097	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10098	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1403	Impi Tsela - 435647	M2
10099	Į	Door 5	ОК		Impi Tsela - 435647	M2
10100	1	Door Opening Gap	ОК		Impi Tsela - 435647	M2
10101	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Impi Tsela - 435647	M2
10102	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1399	Impi Tsela - 435647	M2
10103	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Impi Tsela - 435647	M2
10104	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1402	Impi Tsela - 435647	M2
10105	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Impi Tsela - 435647	M2
10106	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1403	Impi Tsela - 435647	M2
10107	I	Door Auth Right Train Lines Dev4/64 = END2 90XP25 pin 85	ок		Impi Tsela - 435647	M2
10108	А	Force [NI] Dev4/64 = 0.0	ок		Impi Tsela - 435647	M2
10109	R	Check that ALL Left door closes in 3 sec (+1/-0)	ок		Impi Tsela - 435647	M2
10110	R	Check that the RED leds on both sides of the door blink while the door closes [Safety Request: Prasa8-05]	ОК		Impi Tsela - 435647	M2
10111	ı	Safety Doors Loop Train Lines Dev2/59 = END1 90XR15 pin 96	ОК		Impi Tsela - 435647	M2
10112	R	Read Defined Variable [NI] Dev2/59 = 1.0	ОК	1	Impi Tsela - 435647	M2
10113	ı	Right Side Doors	ОК		Impi Tsela - 435647	M2
10114	I	Door 2	ОК		Impi Tsela - 435647	M2
10115	I	Door Auth Left Train Lines Dev4/56 = END2 90XP25 pin 84	ОК		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10116	Α	Force [NI] Dev4/56 = 1.0	ОК		Impi Tsela - 435647	M2
10117	R	Check that the door opens in 3 sec (+1/-0)	ОК		Impi Tsela - 435647	M2
10118	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]	ОК		Impi Tsela - 435647	M2
10119	I	Door Opening Gap	ОК		Impi Tsela - 435647	M2
10120	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Impi Tsela - 435647	M2
10121	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1399	Impi Tsela - 435647	M2
10122	Α	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Impi Tsela - 435647	M2
10123	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1400	Impi Tsela - 435647	M2
10124	Α	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Impi Tsela - 435647	M2
10125	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1401	Impi Tsela - 435647	M2
10126	1	Door 4	ок		Impi Tsela - 435647	M2
10127	ı	Door Opening Gap	ок		Impi Tsela - 435647	M2
10128	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Impi Tsela - 435647	M2
10129	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1403	Impi Tsela - 435647	M2
10130	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Impi Tsela - 435647	M2
10131	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1403	Impi Tsela - 435647	M2
10132	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Impi Tsela - 435647	M2



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

				1	
R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1400	Impi Tsela - 435647	M2
I	Door 6	ок		Impi Tsela - 435647	M2
I	Door Opening Gap	ок		Impi Tsela - 435647	M2
А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Impi Tsela - 435647	M2
R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1400	Impi Tsela - 435647	M2
А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Impi Tsela - 435647	M2
R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ок	1401	Impi Tsela - 435647	M2
А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Impi Tsela - 435647	M2
R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)	ОК	1402	Impi Tsela - 435647	M2
I	Obstacle Detection	ок		Impi Tsela - 435647	M2
I	Door Auth Right Train Lines Dev4/64 = END2 90XP25 pin 85	ОК		Impi Tsela - 435647	M2
А	Force [NI] Dev4/64 = 1.0	ОК		Impi Tsela - 435647	M2
R	Check if ALL Left doors opens in 3 sec (+1/-0)	ок		Impi Tsela - 435647	M2
А	Position an obstacle on the floor in the centre of each and every door closing line	ОК		Impi Tsela - 435647	M2
I	Door Auth Train Lines Dev1/64 = END1 90XR25 pin 84 (Right) Dev1/56 = END1 90XR25 pin 85 (Left)	ОК		Impi Tsela - 435647	M2
А	Force [NI] Dev4/56 = 0.0	ОК		Impi Tsela - 435647	M2
А		ок		Impi Tsela - 435647	M2
R	All doors will hit the obstacles, reopen, and try to close again 3 times. On the third attempt ALL doors will stop	ОК		Impi Tsela - 435647	M2
	I I A R A R I I A A A A	R Result Min/Max: 1390<= x <= 1410 (mm) I Door 6 I Door Opening Gap Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door) R Result Min/Max: 1390<= x <= 1410 (mm) Measure the opening gap of the door. (This measurement must be done at the top of the door) R Result Min/Max: 1390<= x <= 1410 (mm) Measure the opening gap of the door. (This measurement must be done in the middle of the door) A measure the opening gap of the door. (This measurement must be done in the middle of the door) Door 6 gap R Result Min/Max: 1390<= x <= 1410 (mm) I Door Auth Right Train Lines I Dev4/64 = END2 90XP25 pin 85 A Force [NI] Dev4/64 = 1.0 Check if ALL Left doors opens in 3 sec (+1/-0) Position an obstacle on the floor in the centre of each and every door closing line Door Auth Train Lines Dev1/64 = END1 90XR25 pin 84 (Right) Dev1/56 = END1 90XR25 pin 85 (Left) A Force [NI] Dev4/64 = 0.0 All doors will hit the obstacles, reopen,	R	R	Result Min/Max: 1390<= x <= 1410

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

		and stand ajar - free to be opened manually				
10151	I	Safety Doors Loop Train Lines Dev2/59 = END1 90XR15 pin 96	ОК		Impi Tsela - 435647	M2
10152	R	Read Defined Variable [NI] Dev2/59 = 0.0	ок	0	Impi Tsela - 435647	M2
10153	I	Door Auth Train Lines Dev1/64 = END1 90XR25 pin 84 (Right) Dev1/56 = END1 90XR25 pin 85 (Left)	ок		Impi Tsela - 435647	M2
10154	А	Force [NI] Dev4/56 = 1.0	ОК		Impi Tsela - 435647	M2
10155	Α	Force [NI] Dev4/64 = 1.0	ОК		Impi Tsela - 435647	M2
10156	R	ALL doors opens fully	ок		Impi Tsela - 435647	M2
10157	А	Remove the obstacle	ОК		Impi Tsela - 435647	M2
10158	I	Door Auth Train Lines Dev1/64 = END1 90XR25 pin 84 (Right) Dev1/56 = END1 90XR25 pin 85 (Left)	ОК		Impi Tsela - 435647	M2
10159	Α	Force [NI] Dev4/56 = 0.0	ОК		Impi Tsela - 435647	M2
10160	Α	Force [NI] Dev4/64 = 0.0	ОК		Impi Tsela - 435647	M2
10161	R	Check if ALL door closes in 3 sec (+1/-0)	ОК		Impi Tsela - 435647	M2
10162	R	Check that the RED leds on both sides of the door blink while the door closes [Safety Request: Prasa8-05]	ок		Impi Tsela - 435647	M2
10163	I	Safety Doors Loop Train Lines Dev2/59 = END1 90XR15 pin 96	ок		Impi Tsela - 435647	M2
10164	R	Read Defined Variable [NI] Dev2/59 = 1.0	ОК	1	Impi Tsela - 435647	M2
10165	I	Speed Detection	ОК		Impi Tsela - 435647	M2
10166	I	Door Auth Left Train Lines Dev4/56 = END2 90XP25 pin 84	ОК		Impi Tsela - 435647	M2
10167	Α	Force [NI] Dev4/56 = 1.0	ОК		Impi Tsela - 435647	M2
10168	ı	Door Auth Right Train Lines Dev4/64 = END2 90XP25 pin 85	ОК		Impi Tsela - 435647	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

10169	Α	Force [NI] Dev4/64 = 1.0	ОК		Impi Tsela - 435647	M2
10170	R	All doors open	ОК		Impi Tsela - 435647	M2
10171	ı	V>5km/h Train Lines Dev2/34 = END1 90XR15 pin 28 Dev4/38 = END2 90XP25 pin 28	ОК		Impi Tsela - 435647	M2
10172	Α	Force [NI] Dev4/38 = 1.0	ОК		Impi Tsela - 435647	M2
10173	R	Read Defined Variable [NI] Dev2/34 = 1.0	ок	1	Impi Tsela - 435647	M2
10174	R	All doors close due to the invalid state of the DCU	ок		Impi Tsela - 435647	M2
10175	Α	Release [TT] (MPU1)lo_dor_m2opendoorleft	ОК		Impi Tsela - 435647	M2
10176	Α	Release [TT] (MPU1)lo_dor_m2opendoorright	ОК		Impi Tsela - 435647	M2
10177	I	V>5km/h Train Lines Dev2/34 = END1 90XR15 pin 28 Dev4/38 = END2 90XP25 pin 28	ок		Impi Tsela - 435647	M2
10178	А	Force [NI] Dev4/38 = 0.0	ОК		Impi Tsela - 435647	M2
10179	R	Read Defined Variable [NI] Dev2/34 = 0.0	ок	0	Impi Tsela - 435647	M2
10180	I	V<3km/h Train Lines Dev4/39 = END2 90XP25 pin 29	ОК		Impi Tsela - 435647	M2
10181	Α	Force [NI] Dev4/39 = 0.0	ОК		Impi Tsela - 435647	M2
10182	I	Door Auth Train Lines Dev1/64 = END1 90XR25 pin 84 (Right) Dev1/56 = END1 90XR25 pin 85 (Left)	ОК		Impi Tsela - 435647	M2
10183	Α	Force [NI] Dev4/64 = 0.0	ок		Impi Tsela - 435647	M2
10184	Α	Force [NI] Dev4/56 = 0.0	ок		Impi Tsela - 435647	M2
10185	ı	Safety Doors Loop Train Lines Dev4/89 = END2 90XP25 pin 96	ОК		Impi Tsela - 435647	M2
10186	A	Force [NI] Dev4/89 = 0.0	ОК		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 13 - HVAC Air Conditioning

13.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

13.1.1 057_HVA-Air Conditioning

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	1	Air Conditioning (SPP=057)		NE			M2
10002	ı	Initial conditions		NE			M2
10003	А	Car Should be Prepared		NE			M2
10004	ı	Power Supply		NE			M2
10005	А	Remove Connector 57XP1_5 from HVAC Panel		NE			M2
10006	А	Close Circuit Breaker 57Q2		NE			M2
10007	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr11 = 0		NE			M2
10008	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr21 = 0		NE			M2
10009	R	Check battery voltage (above 80Vdc) between points 11 and 9 of the connector 57XP1_5		NE			M2
10010	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr21 = 1		NE			M2
10011	R	Check 0Vdc between points 11 and 9 of the connector 57XP1_5		NE			M2
10012	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr11 = 1		NE			M2
10013	R	Check 0Vdc between points 11 and 9 of the connector 57XP1_5		NE			M2
10014	R	Check 0Vdc between points 10 and 9 of the connector 57XP1_5		NE			M2
10015	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr21 = 0		NE			M2
10016	А	Force [TT] (MPU1)lo_hva_m2emergventil1 = 1		NE			M2



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

10017	R	Check OVdc between points 11 and 9 of the connector 57XP1_5	NE	M2
10018	R	Check battery voltage (above 80Vdc) between points 10 and 9 of the connector 57XP1_5	NE	M2
10019	А	Release [TT] (MPU1)lo_hva_m2emergventil1	NE	M2
10020	А	Release [TT] (MPU1)lo_hva_m2hvacinhibr11	NE	M2
10021	Α	Release [TT] (MPU1)lo_hva_m2hvacinhibr21	NE	M2
10022	А	Return back the connector 57XP1_5 on the HVAC panel	NE	M2
10023	I	HVAC Electronic Power Supply	NE	M2
10024	А	Close Circuit Breaker F1 on the HVAC Panel	NE	M2
10025	А	Turn the control switch to AUTO position on the HVAC Panel	NE	M2
10026	R	The HVAC electronic is ON	NE	M2
10027	А	Open Circuit Breaker F1 on the HVAC Panel	NE	M2
10028	R	The HVAC electronic is OFF	NE	M2
10029	А	Close Circuit Breaker F1 on the HVAC Panel	NE	M2
10030	I	Software Upload	NE	M2
10031	I	Follow the procedure in the document below to upload software onto the HVAC electronic	NE NE	M2
10032	А		× NE	M2
10033	I	Sensor Grade	NE	M2
10034	I	Each temperature sensor has calibrated grade information. The sensor must be setup with this information.	NE	M2
10035	Α	The label with sensor grade information is found inside the HVAC frame, near the	NE	M2



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

		filter. Inside the train, open the ceiling filter access, rotate a damper, and read the label.			
10036	R	Sensor grade for HVAC Return Air (RAS) is :	NE		M2
10037	R	Sensor grade for HVAC Duct Air (DAS) is :	NE		M2
10038	R	Sensor grade for HVAC Fresh Air (FAS) is :	NE		M2
10039	R	Sensor grade for HVAC Duct Air 2 (DAS2) is :	NE		M2
10040	А	In the maintenance software, select the "Application settings" page and click the "Sensors" tab	NE		M2
10041	А	Enter the data found on the label for each grade. Then, click "Save settings"	 NE		M2
10042	А	Open Circuit Breaker F1 on the HVAC Panel	NE		M2
10043	ı	Checking 400Vac	NE		M2
10044	А	Ensure that the 400Vac Shore Supply is connected to the vehicle, else connect it	NE		M2
10045	А	Close Circuit Breaker 57Q1	NE		M2
10046	А	On the HVAC Panel check 400Vac (+-5%) between points L1- Phase R, L2- Phase S, L3- Phase T	NE		M2
10047	R	400Vac (+-5%) is measured between each of the phases	NE		M2
10048	А	On the HVAC Panel, with a phasemeter, check the correct Phase Rotation between points L1- Phase R, L2- Phase S and L3- Phase T.	NE		M2
10049	R	The phase rotation is correct between all three phases	NE		M2
10050	ı	Saloon HVAC	NE		M2
10051	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr11 = 1	NE		M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10052	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr21 = 0		NE		M2
10053	Α	Force [TT] NRG_HvacM250Cmd = 0		NE		M2
10054	А	Close Circuit Breaker F1 on the HVAC Panel		NE		M2
10055	R	HVAC unit turns ON and starts to work		NE		M2
10056	I	Reconnect the laptop to the HVAC maintenance software using HCU Finder		NE		M2
10057	R	The Exhaust fans are Turned Off (Confirm on Forced tab that Actual exhauster speed is OFF)		NE		M2
10058	ı	Forced Mode (Saloon HVAC)		NE		M2
10059	I	For the next sections, walk through the whole car and physically check (feel) that the HVAC is functioning as desired		NE		M2
10060	I	In the maintenance software, select the 'Forced' tab, and use the "Required working mode" drop down box to force the following modes:		NE		M2
10061	ı	Ventilation Mode	10 10 10 10 10 10 10 10	NE		M2
10062	А	Force Ventilation mode on the Saloon HVAC		NE		M2
10063	R	All saloon HVAC units work in Ventilation mode. Not heating/cooling		NE		M2
10064	R	The Exhaust fans are Turned OFF		NE		M2
10065	ı	Cooling Mode		NE		M2
10066	А	Force Cooling mode on the Saloon HVAC		NE		M2
10067	R	All saloon HVAC units work in Cooling mode		NE		M2
10068	R	The Exhaust fans are Turned OFF		NE		M2
10069	ı	Heating Mode		NE		M2
10070	А	Force Heating mode on the Saloon HVAC		NE		M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

10071	R	All saloon HVAC units work in Heating mode	NE		M2
10072	R	The Exhaust fans are Turned OFF	NE		M2
10073	I	Self-Test	NE		M2
10074	А	Force Self-Test on the Saloon HVAC	NE		M2
10075	R	All saloon HVAC units work according to the mode described in the "Actual working mode"	NE		M2
10076	R	The Exhaust fans are Turned OFF	NE		M2
10077	I	HVAC Faults	NE		M2
10078	Α	Open Circuit Breaker 57Q1	NE		M2
10079	R	All saloon HVAC units STOP working	NE		M2
10080	А	Close Circuit Breaker 57Q1	NE		M2
10081	R	All saloon HVAC units START working	NE		M2
10082	А	In the maintenance software, select the "Alarms / Warnings" tab	NE NE		M2
10083	А	Ensure there are no active faults on the HVAC	NE		M2
10084	R	No active faults identified on the HVAC unit	NE		M2
10085	Α	Release [TT] (MPU1)lo_hva_m2hvacinhibr11	NE		M2
10086	А	Release [TT] (MPU1)lo_hva_m2hvacinhibr21	NE		M2
10087	Α	Release [TT] NRG_HvacM250Cmd	NE		M2
10088	I	End of test	NE		M2



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

13.1.2 057_HVA_SME-HVAC_SME

I - Information A -

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	HVA_057 Air Conditioning		ок		Tshembhani Khosa - 446920	M2
10002	ı	Initial conditions		ОК		Tshembhani Khosa - 446920	M2
10003	А	Car Should be Prepared with CVS running and 400V ac available in the car		ок		Tshembhani Khosa - 446920	M2
10004	ı	HVAC AC Power Supply		ОК		Tshembhani Khosa - 446920	M2
10005	А	Close Circuit Breaker 13Q1 and 13Q5		ОК		Tshembhani Khosa - 446920	M2
10006	А	Check on the DDU if the HVAC is offline		ОК		Tshembhani Khosa - 446920	M2
10007	I	Checking 400Vac		ОК		Tshembhani Khosa - 446920	M2
10008	А	Close Circuit Breaker 57Q1		ОК		Tshembhani Khosa - 446920	M2
10009	А	Disconnect connector 57XP4_X5 and use a multimeter to check 400Vac between each phases a1, a2 and b1		ОК		Tshembhani Khosa - 446920	M2
10010	R	400Vac measured between all phases		ОК		Tshembhani Khosa - 446920	M2
10011	А	On the same connector 57XP4_X5, with a phasemeter, check the phase rotation of all 3 phases which are a1- phase L1, a2-Phase L2 and b1- phase L3		ОК		Tshembhani Khosa - 446920	M2
10012	R	The phase rotation is correct between all three phases		ОК		Tshembhani Khosa - 446920	M2
10013	А	Normalize connector 57XP4_X5.		ок		Tshembhani Khosa - 446920	M2
10014	I	HVAC inhib		ОК		Tshembhani Khosa - 446920	M2
10015	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr11 = 1.0		ОК		Tshembhani Khosa - 446920	M2
10016	А	Force [TT] (MPU1)lo_hva_m2hvacinhibr21 = 1.0		ОК		Tshembhani Khosa - 446920	M2



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10017	I	50% HVAC restriction	01	<	Tshembhani Khosa - 446920	M2
10018	А	Force [TT] NRG_HvacM250Cmd = 0	OI	<	Tshembhani Khosa - 446920	M2
10019	I	Saloon HVAC	OI	<	Tshembhani Khosa - 446920	M2
10020	Α	Close Circuit Breaker 57Q2	OI	<	Tshembhani Khosa - 446920	M2
10021	А	Allow the HVAC to initialize and check on the DDU if the HVAC is online	OI	<	Tshembhani Khosa - 446920	M2
10022	R	HVAC unit turns ON and starts to work	Ol	<	Tshembhani Khosa - 446920	M2
10023	I	Full "Self test" saloon	OI	<	Tshembhani Khosa - 446920	M2
10024	I	Connect the laptop to the HVAC maintenance software using web browser. Enter the following IP address on the web browser 10.136.xxx30 xxx represents the train number Login: maint Password: maint	N OI	<	Tshembhani Khosa - 446920	M2
10025	I	HVAC web portal	OI	<	Tshembhani Khosa - 446920	M2
10026	R	On status tab, Active mode is off for both cab and saloon	OI	<	Tshembhani Khosa - 446920	M2
10027	А	Go to Alarms tab and clear all the alarms for saloon and cabin	OI	<	Tshembhani Khosa - 446920	M2
10028	I	For the following tests make sure on the webHMI tab you change contoller to be controlled by webHMI and not MPU	Ol	<	Tshembhani Khosa - 446920	M2
10029	А	Before running the full test, please click on reset test to reset the previous results.	OI	<	Tshembhani Khosa - 446920	M2
10030	Α	Select Full-Test on the Saloon HVAC	OI	<	Tshembhani Khosa - 446920	M2
10031	R	All saloon HVAC units work according to the mode described in the "ACTIVE MODE" on the status tab	Ol	<	Tshembhani Khosa - 446920	M2
10032	R	When the test is complete, please check if the status is showing as "TEST PASS" and the test took 3 mins +/- 2 seconds for each mode.	Ol	<	Tshembhani Khosa - 446920	M2
10033	I	Forced Mode (Saloon HVAC)	OI	<	Tshembhani Khosa - 446920	M2
10034	I	During all tests Walk through the whole car and physically check (feel) that the	OI	<	Tshembhani Khosa - 446920	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

		HVAC is functioning as desired				
10035	ı	Go to maintenance tab to force the following modes		ок	Tshembhani Khosa - 446920	M2
10036	I	Cooling Mode		ОК	Tshembhani Khosa - 446920	M2
10037	А	Select forced Cooling mode on the Saloon HVAC and let it run for 5 mins		ОК	Tshembhani Khosa - 446920	M2
10038	R	All HVAC units are cooling		ОК	Tshembhani Khosa - 446920	M2
10039	I	Heating Mode		ок	Tshembhani Khosa - 446920	M2
10040	А	Select forced Heating mode on the Saloon HVAC and let it run for 5 mins		ОК	Tshembhani Khosa - 446920	M2
10041	R	All HVAC units are heating		ок	Tshembhani Khosa - 446920	M2
10042	I	HVAC Faults		ок	Tshembhani Khosa - 446920	M2
10043	А	In the maintenance software, select the "Alarms" tab		ОК	Tshembhani Khosa - 446920	M2
10044	А	Ensure there are no active faults on the HVAC for Cabin and Saloon. Use the highlighted drop down to navigate between saloon and cabin.	Parameter 1 E L L COMMINICATION OF THE PARAMETER 1 A L L L L L L L L L L L L L L L L L L	ок	Tshembhani Khosa - 446920	M2
10045	R	No active faults identified on the HVAC unit		ОК	Tshembhani Khosa - 446920	M2
10046	R	Cabin HVAC turned OFF		ОК	Tshembhani Khosa - 446920	M2
10047	Α	Release [TT] (MPU1)lo_hva_m2hvacinhibr11		ок	Tshembhani Khosa - 446920	M2
10048	Α	Release [TT] (MPU1)lo_hva_m2hvacinhibr21		ок	Tshembhani Khosa - 446920	M2
10049	Α	Release [TT] NRG_HvacM250Cmd		ок	Tshembhani Khosa - 446920	M2
10050	I	End of test		ок	Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

Section 14 - Fire protection

14.1 Instructions list

14.1.1 067_FSD-Fire Protection

I - Information

A - Action

R - Result

NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Fire Protection System (SPP=067)		ОК		Impi Tsela - 435647	M2
10002	ı	Fire Detection Train Lines		ОК		Impi Tsela - 435647	M2
10003	I	Fire Detection Train Lines Dev2/76 = END1 90XR24 pin 21 Dev4/76 = END2 90XP34 pin 21		ок		Impi Tsela - 435647	M2
10004	Α	Force [NI] Dev4/76 = 1.0		ОК		Impi Tsela - 435647	M2
10005	R	Read Defined Variable [NI] Dev2/76 = 1.0		ОК	1	Impi Tsela - 435647	M2
10006	Α	Force [NI] Dev4/76 = 0.0		ОК		Impi Tsela - 435647	M2
10007	R	Read Defined Variable [NI] Dev2/76 = 0.0		ОК	0	Impi Tsela - 435647	M2
10008	ı	Continuity Test		ОК		Impi Tsela - 435647	M2
10009	А	The following steps are continuity tests between the two points described in each step. Use a multimeter for this test.		ОК		lmpi Tsela - 435647	M2
10010	А	From : [(local: +END1 -90XR23.B (pin 4))] to: [(local: +END2 -90XP33.B pin 4)]		ОК		lmpi Tsela - 435647	M2
10011	А	From : [(local: +END1 -90XR23.B (pin 5))] to: [(local: +END2 -90XP33.B pin 5)]		ок		lmpi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 15 - Traction and Electric Brake

15.1 Instructions list

15.1.1 033_TRC-Traction and Electric Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Traction and Electric Brake (SPP=033)		OK		Impi Tsela - 435647	M2
10002	ı	Circuit Breakers and Configuration		OK		Impi Tsela - 435647	M2
10003	А	Close Circuit Breaker 33Q1		OK		Impi Tsela - 435647	M2
10004	А	Close Circuit Breaker 33Q2		ОК		Impi Tsela - 435647	M2
10005	А	Close Circuit Breaker 33Q3		ОК		Impi Tsela - 435647	M2
10006	А	Close Circuit Breaker 33Q4		ОК		Impi Tsela - 435647	M2
10007	А	Close Circuit Breaker 33Q5		ОК		Impi Tsela - 435647	M2
10008	R	Read Defined Variable [TT] (TBCU2)LI_CAR_ID2 = 1.0		ОК	1	Impi Tsela - 435647	M2
10009	ı	Train Lines		OK		Impi Tsela - 435647	M2
10010	I	110Vdc Normal Traction EL Train Line Dev1/65 = END1 90XP25 pin 42 Dev2/28 = END1 90XP35 pin 14		ОК		Impi Tsela - 435647	M2
10011	А	Force [NI] Dev1/65 = 1.0		ОК		Impi Tsela - 435647	M2
10012	R	Read Defined Variable [NI] Dev2/28 = 1.0		OK	1	Impi Tsela - 435647	M2
10013	А	Force [NI] Dev1/65 = 0.0		OK		Impi Tsela - 435647	M2
10014	R	Read Defined Variable [NI] Dev2/28 = 0.0		OK	0	Impi Tsela - 435647	M2
10015	I	Forward Train Lines: Dev2/31: END1 90XR25 pin 25 Dev4/35: END2 90XP35 pin 25		ок		Impi Tsela - 435647	M2
10016	А	Force [NI] Dev4/35 = 1.0		OK		Impi Tsela - 435647	M2
10017	R	Read Defined Variable [TT] (TBCU2)LI_FORWARD = 1.0		ОК	1	Impi Tsela - 435647	M2
10018	R	Read Defined Variable [NI] Dev2/31 = 1.0		OK	1	Impi Tsela - 435647	M2
10019	ı	Forward Train Lines: Dev2/31: END1 90XR25 pin 25		ОК		Impi Tsela - 435647	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number © All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Serial Tests Report TS230 – M2 – VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

		Dev4/35 : END2 90XP35 pin 25				
10020	А	Force [NI] Dev4/35 = 0.0	ОК		Impi Tsela - 435647	M2
10021	R	Read Defined Variable [TT] (TBCU2)LI_FORWARD = 0.0	ОК	0	Impi Tsela - 435647	M2
10022	R	Read Defined Variable [NI] Dev2/31 = 0.0	ок	0	Impi Tsela - 435647	M2
10023	I	Reverse Train Lines: Dev2/36: END1 90XR25 pin 30 Dev4/78: END2 90XP35 pin 30	ок		Impi Tsela - 435647	M2
10024	Α	Force [NI] Dev4/78 = 1.0	ок		Impi Tsela - 435647	M2
10025	R	Read Defined Variable [TT] (TBCU2)LI_REVERSE = 1.0	ОК	1	Impi Tsela - 435647	M2
10026	R	Read Defined Variable [NI] Dev2/36 = 1.0	ок	1	Impi Tsela - 435647	M2
10027	I	Reverse Train Lines: Dev2/36: END1 90XR25 pin 30 Dev4/78: END2 90XP35 pin 30	ок		Impi Tsela - 435647	M2
10028	Α	Force [NI] Dev4/78 = 0.0	ок		Impi Tsela - 435647	M2
10029	R	Read Defined Variable [TT] (TBCU2)LI_REVERSE = 0.0	ОК	0	Impi Tsela - 435647	M2
10030	R	Read Defined Variable [NI] Dev2/36 = 0.0	ок	0	Impi Tsela - 435647	M2
10031	I	Traction Train Lines: Dev2/37: END1 90XR25 pin 31 Dev4/81: END2 90XP35 pin 31	ок		Impi Tsela - 435647	M2
10032	Α	Force [NI] Dev4/81 = 1.0	ОК		Impi Tsela - 435647	M2
10033	R	Read Defined Variable [TT] (TBCU2)LI_TRACTION = 1.0	ОК	1	Impi Tsela - 435647	M2
10034	R	Read Defined Variable [NI] Dev2/37 = 1.0	ок	1	Impi Tsela - 435647	M2
10035	I	Traction Train Lines: Dev2/37: END1 90XR25 pin 31 Dev4/81: END2 90XP35 pin 31	ок		Impi Tsela - 435647	M2
10036	Α	Force [NI] Dev4/81 = 0.0	ок		Impi Tsela - 435647	M2
10037	R	Read Defined Variable [TT] (TBCU2)LI_TRACTION = 0.0	ОК	0	Impi Tsela - 435647	M2
10038	R	Read Defined Variable [NI] Dev2/37 = 0.0	ОК	0	Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10039	I	No Brake Train Lines: Dev2/38: END1 90XR25 pin 32 Dev4/82: END2 90XP35 pin 32	ОК		Impi Tsela - 435647	M2
10040	А	Force [NI] Dev4/82 = 1.0	ОК		Impi Tsela - 435647	M2
10041	R	Read Defined Variable [TT] (TBCU2)LI_NOBRAKE = 1.0	ОК	1	Impi Tsela - 435647	M2
10042	R	Read Defined Variable [NI] Dev2/38 = 1.0	ок	1	Impi Tsela - 435647	M2
10043	I	No Brake Train Lines: Dev2/38: END1 90XR25 pin 32 Dev4/82: END2 90XP35 pin 32	ок		Impi Tsela - 435647	M2
10044	Α	Force [NI] Dev4/82 = 0.0	ОК		Impi Tsela - 435647	M2
10045	R	Read Defined Variable [TT] (TBCU2)LI_NOBRAKE = 0.0	ОК	0	Impi Tsela - 435647	M2
10046	R	Read Defined Variable [NI] Dev2/38 = 0.0	ОК	0	Impi Tsela - 435647	M2
10047	I	Traction Interlock Bypass Train Lines Dev2/4: END1 90XR24 pin 6 Dev4/4: END2 90XP34 pin 6	ОК		Impi Tsela - 435647	M2
10048	А	Force [NI] Dev4/4 = 1.0	ОК		Impi Tsela - 435647	M2
10049	R	Read Defined Variable [NI] Dev2/4 = 1.0	ок	1	Impi Tsela - 435647	M2
10050	Α	Force [NI] Dev4/4 = 0.0	ОК		Impi Tsela - 435647	M2
10051	R	Read Defined Variable [NI] Dev2/4 = 0.0	ОК	0	Impi Tsela - 435647	M2
10052	ı	Traction Interlock Train Lines Dev2/39: END1 90XR25 pin 41 Dev4/83: END2 90XP35 pin 41	ок		Impi Tsela - 435647	M2
10053	Α	Force [NI] Dev4/83 = 1.0	ок		Impi Tsela - 435647	M2
10054	R	Read Defined Variable [TT] (TBCU2)LI_NOT_INHIB = 1.0	ОК	1	Impi Tsela - 435647	M2
10055	R	Read Defined Variable [NI] Dev2/39 = 1.0	ОК	1	Impi Tsela - 435647	M2
10056	I	Traction Interlock Train Lines Dev2/39: END1 90XR25 pin 41 Dev4/83: END2 90XP35 pin 41	ОК		Impi Tsela - 435647	M2
10057	А	Force [NI] Dev4/83 = 0.0	OK		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0

10058	R	Read Defined Variable [TT] (TBCU2)LI_NOT_INHIB = 0.0		ОК	0	Impi Tsela - 435647	M2
10059	R	Read Defined Variable [NI] Dev2/39 = 0.0		ОК	0	Impi Tsela - 435647	M2
10060	I	Coolant Liquid		ок		Impi Tsela - 435647	M2
10061	Α	Check that the coolant level is at least 1/2 of the sight glass level indicator	×	ОК		Impi Tsela - 435647	M2
10062	R	Coolant Liquid Level is OK		ОК		Impi Tsela - 435647	M2
10063	I	End of Test		ОК		Impi Tsela - 435647	M2



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 16 - Vehicle Normalization

16.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

16.1.1 NORM-Vehicle Normalization

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Initial Conditions		OK		Tshembhani Khosa - 446920	M2
10002	ı	This inspection must be performed by the EPU/Acting EPU Manager on shift		OK		Tshembhani Khosa - 446920	M2
10003	ı	The VFT procedures are all completed		ок		Tshembhani Khosa - 446920	M2
10004	I	Vehicle Normalization Check		ок		Tshembhani Khosa - 446920	M2
10005	R	On LV3 all Circuit Breakers are installed and secured		OK		Tshembhani Khosa - 446920	M2
10006	R	On LV3 all Dataplugs are installed, tightened and earth braids are fastened		ОК		Tshembhani Khosa - 446920	M2
10007	R	On LV3 all Connectors are tightened		ОК		Tshembhani Khosa - 446920	M2
10008	R	On LV3 there are no missing components, device, wiring or connectors.		ок		Tshembhani Khosa - 446920	M2
10009	А	ON LV3, make sure that both bolts on 93XT300 terminal 4 are tightened and torque marked.		ОК		Tshembhani Khosa - 446920	M2
10010	R	On LV6 all Dataplugs are installed, tightened and earth braids are fastened		ок		Tshembhani Khosa - 446920	M2
10011	R	On LV6 all Connectors are tightened		ОК		Tshembhani Khosa - 446920	M2
10012	R	On LV6 there are no missing components, device, wiring or connectors.		OK		Tshembhani Khosa - 446920	M2
10013	R	On LV4 all Connectors are tightened		ОК		Tshembhani Khosa - 446920	M2
10014	R	On LV4 there are no missing components, device, wiring or connectors.		OK		Tshembhani Khosa - 446920	M2
10015	R	On HC Cubicle the Controller is installed and properly tightened and its connectors are tightened		ОК		Tshembhani Khosa - 446920	M2
10016	R	All DCUs are properly installed and secured		OK		Tshembhani Khosa - 446920	M2



Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

10017	R	All Internal Displays are properly installed and secured	ОК	Tshembhani Khosa - 446920	M2
10018	R	All Light Covers are properly installed	OK	Tshembhani Khosa - 446920	M2
10019	R	All Saloon Fire Detectors are properly installed and secured	ОК	Tshembhani Khosa - 446920	M2
10020	R	All covers are normalised inside the car	OK	Tshembhani Khosa - 446920	M2
10021	R	On the Underframe, TBCU Agate is installed and properly tightened	ОК	Tshembhani Khosa - 446920	M2
10022	R	On the Underframe, Auxiliary Compressor cover is normalized	ОК	Tshembhani Khosa - 446920	M2
10023	R	On the Underframe, Panto panel cover is normalized	ОК	Tshembhani Khosa - 446920	M2
10024	R	On the Underframe, Speed Sensors are installed and properly tightened	ОК	Tshembhani Khosa - 446920	M2
10025	R	On the LVB, all Circuit Breakers are installed and properly tightened	ОК	Tshembhani Khosa - 446920	M2
10026	R	On the LVB, all Relays and Timers are installed and properly tightened	ОК	Tshembhani Khosa - 446920	M2
10027	R	On the LVB, BRIOMs are installed and properly tightened	ОК	Tshembhani Khosa - 446920	M2
10028	R	On the LVB there are no missing components, device, wiring or connectors.	ОК	Tshembhani Khosa - 446920	M2
10029	R	On the Underframe, all Connectors are tightened	ОК	Tshembhani Khosa - 446920	M2
10030	R	All underframe covers are normalised	OK	Tshembhani Khosa - 446920	M2
10031	R	On END1 the Octopus cables are disconnected from the car and properly stored.	ОК	Tshembhani Khosa - 446920	M2
10032	R	On END2 the Octopus cables are disconnected from the car and properly stored.	ОК	Tshembhani Khosa - 446920	M2
10033	R	On the roof, there is no Strap connected to the Pantograph	ОК	Tshembhani Khosa - 446920	M2
10034	R	The Test Bench is switched OFF and the Octopus cables are disconnected and	ОК	Tshembhani Khosa - 446920	M2

UNCONTROLLED WHEN PRINTED – Not to be used before verification of applicable version number @ All rights reserved. Reproduction, use or disclosure to third parties, without express written authorization, is strictly prohibited.



Document Reference GIB0000006595 Version: A0

		properly stored			
10035	R	ALL P.Os of this car are closed	ОК	Tshegofatso Setshogwe - 404572	M2



Serial Tests Report TS230 - M2 - VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

Document Reference GIB0000006595 Version: A0

Emission date 24/06/2024

Section 17 - PACIS Network

17.1 Instructions list



Document Reference GIB0000006595 Version: A0 Emission date 24/06/2024

17.1.1 054_PIS-PACIS Network

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	PACIS System (SPP=054)		ОК		Sithembile Xulu - 416253	M2
10002	ı	Initial conditions		ОК		Sithembile Xulu - 416253	M2
10003	I	110Vdc Normal line is connected and ON		ОК		Sithembile Xulu - 416253	M2
10004	I	Circuit Breaker		ОК		Sithembile Xulu - 416253	M2
10005	А	Close Circuit Breaker 54Q1		ОК		Sithembile Xulu - 416253	M2
10006	А	Close Circuit Breaker 54Q2		ОК		Sithembile Xulu - 416253	M2
10007	А	Close Circuit Breaker 54Q10		ОК		Sithembile Xulu - 416253	M2
10008	А	Close Circuit Breaker 54Q11		ОК		Sithembile Xulu - 416253	M2
10009	А	Close Circuit Breaker 55Q2		ОК		Sithembile Xulu - 416253	M2
10010	А	Close Circuit Breaker 55Q3		ок		Sithembile Xulu - 416253	M2
10011	R	All 'Pacis System' circuit breakers are closed		ОК		Sithembile Xulu - 416253	M2
10012	ı	Power Supply of Router Switches		ОК		Sithembile Xulu - 416253	M2
10013	ı	Ethernet Switch CRS1		ОК		Sithembile Xulu - 416253	M2
10014	R	CRS1 is ON		ОК		Sithembile Xulu - 416253	M2
10015	ı	Ethernet Switch CRS2		ОК		Sithembile Xulu - 416253	M2
10016	R	CRS2 is ON		ОК		Sithembile Xulu - 416253	M2
10017	I	DPAI-1		ОК		Sithembile Xulu - 416253	M2
10018	R	DPAI-1 is ON		ОК		Sithembile Xulu - 416253	M2
10019	ı	DPAI-2		ОК		Sithembile Xulu - 416253	M2
10020	R	DPAI-2 is ON		ОК		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0

10021	I	Lateral Display 'LAT1'	ОК		Sithembile Xulu - 416253	M2
10022	R	The PWR (power) LED is "ON" on the Lateral Display 'LAT1'	ОК		Sithembile Xulu - 416253	M2
10023	ı	Lateral Display 'LAT2'	ОК		Sithembile Xulu - 416253	M2
10024	R	The PWR (power) LED is "ON" on the Lateral Display 'LAT2'	ОК		Sithembile Xulu - 416253	M2
10025	I	Interior Display 'INT1'	ОК		Sithembile Xulu - 416253	M2
10026	R	The PWR (power) LED is "ON" on the Interior Display 'INT1'	ОК		Sithembile Xulu - 416253	M2
10027	I	Interior Display 'INT2'	ОК		Sithembile Xulu - 416253	M2
10028	R	The PWR (power) LED is "ON" on the Interior Display 'INT2'	ОК		Sithembile Xulu - 416253	M2
10029	I	Impedance of Loudspeaker	ОК		Sithembile Xulu - 416253	M2
10030	I	Saloon Speakers Commanded by DPAI-1	ок		Sithembile Xulu - 416253	M2
10031	Α	Measure the impedance connector '54XP1_X4' between pins: z32(+) and z30 (-)	ОК		Sithembile Xulu - 416253	M2
10032	R	Impedance Result Max : x <= 32 (Ohms)	ОК	30.4	Sithembile Xulu - 416253	M2
10033	I	Saloon Speakers Commanded by DPAI-2	ок		Sithembile Xulu - 416253	M2
10034	А	Measure the impedance connector '54XP2_X4' between pins: z32(+) and z30 (-)	ок		Sithembile Xulu - 416253	M2
10035	R	Impedance Result Max : x <= 32 (Ohms)	ОК	30.9	Sithembile Xulu - 416253	M2
10036	I	Data plugs	ок		Sithembile Xulu - 416253	M2
10037	А	Insert and secure data plugs in the CRS	ОК		Sithembile Xulu - 416253	M2



Document Reference GIB0000006595 Version: A0



Document Reference GIB0000006595 Version: A0



Section 18 - Report summaries

18.1 Results status

Test Instruction Sheet	Compliant	Incomplete	Non-compliant
Vehicle Normalization	Х		
Train-Ground Communication	Х		
Traction and Electric Brake	Х		
TCMS Network	Х		
Service Brake	Х		
Rescue Mode and Emergency Disconnection	Х		
Passenger Doors	X		
Pantograph	Х		
PACIS Network	Х		
Internal Lighting	Х		
HVAC Air Conditioning	Х		
Holding and Parking Brake	Х		
Fire protection	Х		
Energy Distribution	Х		
Emergency Brake	Х		
Cabin Control	X		

18.2 Tools used

Function	Tool name	Tool number
015_NRG	Phasemeter	Phasemeter
021_PNT	Manometer	Manometer
040_SBK	Manometer	Manometer
045_PBK	Manometer	Manometer
057_HVA_SME	Phasemeter	Phasemeter



Document Reference GIB0000006595 Version: A0

062_ETS	Multimeter	Multimeter 3
064_COM	GSM-R - tester	Radio Analyser
067_FSD	Multimeter	Meter 1

Vehicle	Equipment	Expected version	Version loaded
M2			



Document Reference GIB0000006595 Version: A0