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PROJECT	CUSTOMER	VEHICLE
Xtrapolis-PRASA	PRASA	223 – M3 – VFT

### RTR Vehicle Functional Static Testing TS223 M3 Report GIB000006484



	CREATED	VERIFIED	APPROVED	DISTRIBUTION
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#### Table of modifications

Rev	Date	Modifications Content	Writer
Ao	23/05/2024	Creation	Nhlakanipho MASONDO

#### Internal validations

	Name	Function	Date	Signature
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Approver	Kgomotso NKOANA	Test Expert	23/05/2024	Kgomotso AKOANA Test Expert

#### **Execution Plan**

Start Date	17/05/2024
End Date	17/05/2024

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#### Section 1 - Purpose / Objectives



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#### Section 2 - Energy Distribution

2.3 Instructions list



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#### 2.3.1 015\_NRG-Energy Distribution

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Energy Distribution (SPP=015)		ок		Nqobile Chirwa - 484648	Мз
10002	ı	Initial Conditions		ок		Nqobile Chirwa - 484648	Мз
10003	ı	All the Circuit Breakers should be OPEN		ОК		Nqobile Chirwa - 484648	Мз
10004	ı	Test bench should be connected but with no power supply		ок		Nqobile Chirwa - 484648	Мз
10005	ı	NO 400Vac should be connected to the car		ОК		Nqobile Chirwa - 484648	Мз
10006	А	Close Circuit Breaker 15Q3 (Normal Line)		ок		Nqobile Chirwa - 484648	Мз
10007	ı	Voltage Isolation 110Vdc		ок		Nqobile Chirwa - 484648	Мз
10008	ı	230Vac and 400Vac Circuit breaker		ок		Nqobile Chirwa - 484648	Мз
10009	А	Close Circuit Breaker 13Q1		ОК		Nqobile Chirwa - 484648	Мз
10010	А	Close the circuit breaker 13Q3		ОК		Nqobile Chirwa - 484648	Мз
10011	ı	Normal and Permanent Power Supply		ОК		Nqobile Chirwa - 484648	Мз
10012	ı	110Vdc Permanent Train Line Apply 110Vdc on -93XT304_1 pin 4 to simulate Permanent Train Line		ок		Nqobile Chirwa - 484648	Мз
10013	А	Apply 110Vdc on the Normal Line using the external power supply		ОК		Nqobile Chirwa - 484648	Мз
10014	А	Measure 110Vdc between 90XR50.X1/1 (+) and 90XR50.X2/1 (-) (intercar connector). [Normal line]		ОК		Nqobile Chirwa - 484648	Мз
10015	ı	Permanent Line Circuit Breaker		ок		Nqobile Chirwa - 484648	Мз
10016	А	Close Circuit Breaker 15Q4 for battery voltage above 80Vdc and close it (permanent Line)		ОК		Nqobile Chirwa - 484648	Мз



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10017	I	230Vac Circuit Breaker	ок	Ngobile Chirwa - 484648	Мз
10018	Α	Close Circuit Breaker 13Q2	ОК	Nqobile Chirwa - 484648	Мз
10019	А	Close Circuit Breaker 13Q3	ОК	Nqobile Chirwa - 484648	Мз
10020	I	230Vac and 400Vac Voltage Supply	ОК	Ngobile Chirwa - 484648	Мз
10021	А	Apply 400Vac to the Vehicle, either on End1 or End2	ОК	Nqobile Chirwa - 484648	Мз
10022	А	Perform a phase rotation measurement on Connector 90XR62 between phases U(X3), V(X2),W(X1) and ensure the rotation is in the correct direction.	ОК	Nqobile Chirwa - 484648	Мз
10023	R	Phase rotation between U, V,W is correct	ок	Nqobile Chirwa - 484648	Мз
10024	А	Perform a phase rotation measurement on Connector 90XR52 between phases U(X1), V(X2),W(X3) and ensure the rotation is in the correct direction	ОК	Nqobile Chirwa - 484648	Мз
10025	R	Phase rotation between U, V,W is correct	ОК	Nqobile Chirwa - 484648	Мз
10026	А	Check 230Vac between points L and N of socket -13XT1	ок	Nqobile Chirwa - 484648	Мз
10027	R	230Vac present	ОК	Nqobile Chirwa - 484648	Мз
10028	А	Check 230Vac between points L and N of socket -13XT2	ок	Nqobile Chirwa - 484648	Мз
10029	R	230Vac present	ОК	Nqobile Chirwa - 484648	Мз
10030	А	Remove connector 57XP1_10	ОК	Nqobile Chirwa - 484648	Мз
10031	А	Remove connector 93XP150	ОК	Ngobile Chirwa - 484648	Мз
10032	Α	Close circuit breaker 34Q1 and 57Q1	ок	Ngobile Chirwa - 484648	Мз
10033	А	Check 400Vac +-5% tolerance between Phases (W, V,U) on connector 57XP1_10 (10.b1,10a2,10a1)	ОК	Nqobile Chirwa - 484648	Мз
10034	R	400Vac +- 5% tolerance is measured between all three phases of 57XP1_10	ОК	Nqobile Chirwa - 484648	Мз
10035	А	Check 400Vac +-5% tolerance between Phases (W, V,U) on connector 93XP150	ОК	Ngobile Chirwa - 484648	Мз

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		(E2,E3,E1)			
10036	R	400Vac +- 5% tolerance is measured between all three phases on connector 93XP150	ОК	Nqobile Chirwa - 484648	Мз
10037	А	Put back connector 57XP1_10	OK	Nqobile Chirwa - 484648	Мз
10038	А	Put back connector 93XP150	ОК	Nqobile Chirwa - 484648	Мз
10039	А	Switch off the 400Vac power supply from the socket	ОК	Nqobile Chirwa - 484648	Мз
10040	ı	Auxiliary Converters Command	OK	Nqobile Chirwa - 484648	Мз
10041	А	Battery Connection Train Lines Measure continuity between END 1 90XR14 pin 30 END 2 90XP24 pin 30	OK	Nqobile Chirwa - 484648	Мз
10042	R	Both points are continuous	ОК	Nqobile Chirwa - 484648	Мз
10043	А	Battery Disconnection Train Lines Measure continuity between END 1 90XR14 pin 31 END 2 90XP24 pin 31	OK	Nqobile Chirwa - 484648	Мз
10044	R	Both points are continuous	ОК	Nqobile Chirwa - 484648	Мз
10045	А	IES StatusTrain Lines Measure continuity between END 1 90XR15 pin 61 END 2 90XP25 pin 61 and END 1 90XR15 pin 62 END 2 90XP25 pin 62	ОК	Nqobile Chirwa - 484648	Мз
10046	R	Both points are continuous	ОК	Nqobile Chirwa - 484648	Мз



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#### Section 3 – TCMS Network

3.3 Instructions list



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#### 3.3.1 025\_NET-TCMS Network

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	TCMS Network (SPP=25)		ок		Nqobile Chirwa - 484648	Мз
10002	ı	Initial conditions		ОК		Nqobile Chirwa - 484648	Мз
10003	I	Vehicle test bench should be configured as TC1: 1. TC1 Dataplugs 2. MCE switch set to TC1		ОК		Nqobile Chirwa - 484648	Мз
10004	A	110Vdc supply to the Normal Train line is ON		OK		Nqobile Chirwa - 484648	Мз
10005	ı	Power Supply to the Router Switches		ОК		Nqobile Chirwa - 484648	Мз
10006	ı	Power supply to the 25A10 SWITCH ETHERNET (CRS1)		OK		Nqobile Chirwa - 484648	Мз
10007	А	Close Circuit Breaker 25Q10		ОК		Nqobile Chirwa - 484648	Мз
10008	R	CRS1 25A10 is ON		ОК		Nqobile Chirwa - 484648	Мз
10009	ı	Power supply to the 25A11 SWITCH ETHERNET (CRS2)		OK		Nqobile Chirwa - 484648	Мз
10010	А	Close Circuit Breaker 25Q11		ОК		Nqobile Chirwa - 484648	Мз
10011	R	CRS2 25A11 is ON		ОК		Nqobile Chirwa - 484648	Мз
10012	ı	Power supply to the 25A14 ETHERNET REPEATER (TBR)		OK		Nqobile Chirwa - 484648	Мз
10013	А	Close Circuit Breaker 25Q14		ОК		Nqobile Chirwa - 484648	Мз
10014	R	TBR 25A14 is ON		ОК		Nqobile Chirwa - 484648	Мз
10015	А	Close Circuit Breaker 25Q6		ок		Nqobile Chirwa - 484648	Мз
10016	А	Close Circuit Breaker 25Q7		ОК		Nqobile Chirwa - 484648	Мз
10017	ı	Ethernet Loop		ОК		Nqobile Chirwa - 484648	Мз



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10018	Α	For each CRS, check that the Ethernet Loop LEDs are flashing	ок	Ngobile Chirwa - 484648	Мз
10019	R	CRS1 has LEDs on ports X3 and X4 flashing	ОК	Nqobile Chirwa - 484648	Мз
10020	R	CRS2 has ONLY LED on port X4 flashing	OK	Ngobile Chirwa - 484648	Мз
10021	R	Check on the Test Bench DDU that all Router Switches are available on the network	ОК	Nqobile Chirwa - 484648	Мз
10022	ı	Power Supply to the BRIOMS	OK	Nqobile Chirwa - 484648	Мз
10023	ı	Power supply to the 25A6 BRIOM 40/10 ETH 6	ОК	Nqobile Chirwa - 484648	Мз
10024	R	BRIOM 25A6 is ON	OK	Ngobile Chirwa - 484648	Мз
10025	А	Check visually that ground braid is connected to BRIOM.	ок	Nqobile Chirwa - 484648	Мз
10026	I	Power supply to the 25A7 BRIOM 40/10 ETH 7	ОК	Nqobile Chirwa - 484648	Мз
10027	R	BRIOM 25A7 is ON	OK	Ngobile Chirwa - 484648	Мз
10028	А	Check visually that ground braid is connected to BRIOM	ок	Nqobile Chirwa - 484648	Мз

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#### Section 4 - Cabin Control

#### 4.3 Instructions list

#### 4.3.1 020\_CAB-Cabin Control

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Cabin Control (SPP=020)		ок		Nqobile Chirwa - 484648	Мз
10002	I	Train Lines		ОК		Nqobile Chirwa - 484648	Мз
10003	А	Cab Selected on Train - Train Lines  Measure continuity between END1 90XR14 pin 3 END2 90XP24 pin 3		ОК		Nqobile Chirwa - 484648	Мз
10004	R	Both pins are continuous		OK		Nqobile Chirwa - 484648	Мз
10005	А	Cab Active TC1 Train Lines  Measure continuity between END1 90XR14 pin 4 END2 90XP24 pin 4		ОК		Nqobile Chirwa - 484648	Мз
10006	R	Both pins are continuous.		OK		Nqobile Chirwa - 484648	Мз
10007	А	Cab Active TC2 Train Lines  Measure continuity between END1 90XR14 pin 5 END2 90XP24 pin 5		ОК		Nqobile Chirwa - 484648	Мз
10008	R	Both pins are continuous		ОК		Nqobile Chirwa - 484648	Мз
10009	А	Master Key TC1 Train Lines  Measure continuity between END1 90XR14 pin 17 END2 90XP24 pin 17		ОК		Nqobile Chirwa - 484648	Мз
10010	R	Both pins are continuous		ОК		Nqobile Chirwa - 484648	Мз



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#### Section 5 - Internal Lighting

#### **5.3 Instructions list**

#### 5.3.1 052\_LGT-Internal Lighting

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Internal Lighting (SPP=52)		ок		Nqobile Chirwa - 484648	Мз
10002	ı	Initial Conditions		ок		Nqobile Chirwa - 484648	Мз
10003	ı	110Vdc Normal line is ON		ОК		Nqobile Chirwa - 484648	Мз
10004	I	Cleaning Light Command		ОК		Nqobile Chirwa - 484648	Мз
10005	А	110Vdc Permanent Train Line  Apply 110V on 93XT304_1 pin 4 to simulate permanent supply		ОК		Nqobile Chirwa - 484648	Мз
10006	А	Close Circuit Breaker 52Q3		ОК		Nqobile Chirwa - 484648	Мз
10007	А	Close Circuit Breaker 52Q4		ок		Nqobile Chirwa - 484648	Мз
10008	А	Close Circuit Breaker 52Q5		ОК		Nqobile Chirwa - 484648	Мз
10009	R	All saloon emergency lights (low intensity) are OFF on all light modules (Left + Right)		ОК		Nqobile Chirwa - 484648	Мз
10010	А	Turn Cleaning Light Switch 52S6 to ON position.		OK		Nqobile Chirwa - 484648	Мз
10011	R	All saloon emergency lights (low intensity) are (ON) on all light modules (Left + Right)		ОК		Nqobile Chirwa - 484648	Мз
10012	А	Reset Circuit Breaker 52Q5 (Open and Close)		ОК		Nqobile Chirwa - 484648	Мз
10013	А	Close Circuit Breaker 52Q1		ОК		Nqobile Chirwa - 484648	Мз



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10014	А	Close Circuit Breaker 52Q2	ОК	Nqobile Chirwa - 484648	Мз
10015	R	All saloon emergency lights (low intensity) are ON (on) all light modules (Left + Right)	ок	Nqobile Chirwa - 484648	Мз



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#### Section 6 - PACIS System

**6.3 Instructions list** 



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#### 6.3.1 054\_PIS-PACIS System

I - Information R - Result NE - Not Executed A - Action

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	PACIS System Io (SPP=054)		ок		Walter Sigudla - 486333	Мз
10002	ı	Initial conditions		ок		Walter Sigudla - 486333	Мз
10003	ı	110Vdc Normal line is connected and ON		OK		Walter Sigudla - 486333	Мз
10004	ı	Circuit Breakers		ОК		Walter Sigudla - 486333	Мз
10005	А	Close Circuit Breaker 54Q1		ОК		Walter Sigudla - 486333	Мз
10006	А	Close Circuit Breaker 54Q2		ОК		Walter Sigudla - 486333	Мз
10007	А	Close Circuit Breaker 54Q10		ОК		Walter Sigudla - 486333	Мз
10008	А	Close Circuit Breaker 54Q11		ОК		Walter Sigudla - 486333	Мз
10009	А	Close Circuit Breaker 55Q2		ОК		Walter Sigudla - 486333	Мз
10010	А	Close Circuit Breaker 55Q3		ОК		Walter Sigudla - 486333	Мз
10011	R	All 'Pacis System' circuit breakers are closed		OK		Walter Sigudla - 486333	Мз
10012	ı	Power Supply of Router Switches		ОК		Walter Sigudla - 486333	Мз
10013	ı	Ethernet Switch CRS1		ок		Walter Sigudla - 486333	Мз
10014	R	CRS1 is ON		ОК		Walter Sigudla - 486333	Мз
10015	ı	Ethernet Switch CRS2		ОК		Walter Sigudla - 486333	Мз
10016	R	CRS2 is ON		ОК		Walter Sigudla - 486333	Мз
10017	ı	DPAI-1		ок		Walter Sigudla - 486333	Мз
10018	R	DPAI-1 is ON		ок		Walter Sigudla - 486333	Мз
10019	ı	DPAI-2		ок		Walter Sigudla - 486333	Мз
10020	R	DPAI-2 is ON		ОК		Walter Sigudla - 486333	Мз



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10035	R	Impedance Result Max: x <= 32.00 (Ohm)	ОК	30.9	Walter Sigudla - 486333	Мз
10034	А	Measure the impedance connector '54XP2_X4' between pins: z32(+) and z30 (-)	ок		Walter Sigudla - 486333	Мз
10033	I	Saloon Speakers Commanded by DPAI-2	ок		Walter Sigudla - 486333	Мз
10032	R	Impedance Result Max: x <= 32.00 (Ohm)	ОК	31.5	Walter Sigudla - 486333	Мз
10031	А	Measure the impedance connector '54XP1_X4' between pins: z32(+) and z30 (-)	ок		Walter Sigudla - 486333	Мз
10030	I	Saloon Speakers Commanded by DPAI-1	ОК		Walter Sigudla - 486333	Мз
10029	I	Impedance of Loudspeaker	ок		Walter Sigudla - 486333	Мз
10028	R	The PWR (power) LED is ON on the Interior Display 'INT2' is ON	ОК		Walter Sigudla - 486333	Мз
10027	I	Interior Display 'INT2'	ок		Walter Sigudla - 486333	Мз
10026	R	The PWR (power) LED is ON on the Interior Display 'INT1'	ОК		Walter Sigudla - 486333	Мз
10025	I	Interior Display 'INT1'	ОК		Walter Sigudla - 486333	Мз
10024	R	The PWR (power) LED is ON on the Lateral Display 'LAT2'	ОК		Walter Sigudla - 486333	Мз
10023	I	Lateral Display 'LAT2'	ок		Walter Sigudla - 486333	Мз
10022	R	The PWR (power) LED is ON on the Lateral Display 'LAT1'	ок		Walter Sigudla - 486333	Мз
10021	I	Lateral Display 'LAT1'	ОК		Walter Sigudla - 486333	Мз



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#### Section 7 - Train Ground Communication

#### 7.3 Instructions list

#### 7.3.1 062\_ETS-ERTMS

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	ERTMS (SPP=062)		ОК		Nqobile Chirwa - 484648	Мз
10002	А	ERTMS Bypass Train Lines  Check continuity between END1 90XR14 pin 11 END2 90XP24 pin 11		ок		Nqobile Chirwa - 484648	Мз
10003	R	Both pins are continuous		ОК		Nqobile Chirwa - 484648	Мз
10004	А	Emergency Brake ERTMS 1 Train Lines  Check continuity between END1 90XR14 pin 18 END2 90XP24 pin 18		ок		Nqobile Chirwa - 484648	Мз
10005	R	Both pins are continuous		OK		Nqobile Chirwa - 484648	Мз
10006	I	Emergency Brake ERTMS 2 Train Lines  Check continuity between END1 90XR14 pin 20 END2 90XP24 pin 20		ОК		Nqobile Chirwa - 484648	Мз
10007	R	Both pins are continuous		ОК		Nqobile Chirwa - 484648	Мз
10008	I	Eurobalise Antenna Cable		ОК		Nqobile Chirwa - 484648	Мз
10009	А	Check continuity between [Intercar (LOCAL: +END1; Connector -90XR10) and Intercar (LOCAL:+END2; connector -90XP20)] according to the image below	g estate	ок		Nqobile Chirwa - 484648	Мз



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10010	R	Eurobalise Antenna cable is correctly configured		ОК		Nqobile Chirwa - 484648	Мз	
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#### Section 8 - Rescue Mode and Emergency Disconnection

#### 8.3 Instructions list

#### 8.3.1 027\_ERM-Rescue Mode and Emergency Disconnection

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Rescue Mode and Emergency Disconnection (SPP=027)		ОК		Nqobile Chirwa - 484648	Мз
10002	ı	Backup Mode		ОК		Nqobile Chirwa - 484648	Мз
10003	А	Backup Mode Train Lines  Check continuity between END1 90XR15 pin 23 END2 90XP25 pin 23 and 27K1 A1		ок		Nqobile Chirwa - 484648	Мз
10004	R	All points are continuous		ОК		Nqobile Chirwa - 484648	Мз
10005	А	Check continuity between 27K1 A2 and Ground		ОК		Nqobile Chirwa - 484648	Мз
10006	R	The points are continuous		ОК		Nqobile Chirwa - 484648	Мз
10007	ı	Emergency Disconnection		OK		Nqobile Chirwa - 484648	Мз
10008	А	Emergency Disconnection Train Lines  Check continuity between END1 90XR15 pin 24 END2 90XP25 pin 24		ОК		Nqobile Chirwa - 484648	Мз
10009	R	All points are continuous		ОК		Nqobile Chirwa - 484648	Мз



#### Section 9 - Emergency Brake

#### 9.3 Instructions list

#### 9.3.1 044\_UBK-Emergency Brake

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Emergency Brake (SPP=044)		ок		Nqobile Chirwa - 484648	Мз
10002	ı	Initial Conditions		ок		Nqobile Chirwa - 484648	Мз
10003	I	No PEAs are activated		ОК		Nqobile Chirwa - 484648	Мз
10004	ı	110Vdc Normal power supply should be connected to the vehicle and ON		ОК		Nqobile Chirwa - 484648	Мз
10005	ı	Visual Inspection		ок		Nqobile Chirwa - 484648	Мз
10006	А	Physically and visually inspect all the Disk Break Units (DBU) and brake pads, to ensure they are securely fitted	Co Co	ОК		Nqobile Chirwa - 484648	Мз
10007	R	All the brake DBUs are correctly installed, and all the brake pads are correctly installed and locked		ОК		Nqobile Chirwa - 484648	Мз
10008	А	Check the pipe installation		ок		Nqobile Chirwa - 484648	Мз
10009	R	All the pipes are installed on the vehicle		ок		Nqobile Chirwa - 484648	Мз
10010	A	Check all the Passenger Emergency Alarm handles, and ensure they are connected to their respective connectors		ок		Nqobile Chirwa - 484648	Мз
10011	R	All the PEAs are installed and connected		ок		Nqobile Chirwa - 484648	Мз
10012	I	Train Lines		ОК		Nqobile Chirwa - 484648	Мз
10013	А	Emergency Brake Loop Train Lines  Check continuity between END1 90XR24 pin 8		ОК		Nqobile Chirwa - 484648	Мз



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		END2 90XP34 pin 8			
10014	R	Both points are continuous	OK	Nqobile Chirwa - 484648	Мз
10015	А	Emergency Brake Loop Override Train Lines  Check continuity between END1 90XR24 pin 9 END2 90XP34 pin 9	ОК	Nqobile Chirwa - 484648	Мз
10016	R	Both points are continuous	ОК	Nqobile Chirwa - 484648	Мз
10017	ı	Emergency Brake Train Line  Check continuity between END1 90XR25 pin 67 END2 90XP35 pin 67	ОК	Nqobile Chirwa - 484648	Мз
10018	R	Both points are continuous	OK	Ngobile Chirwa - 484648	Мз
10019	А	PEA Loop OTDR Train Lines  Check continuity between END1 90XR24 pin 10 END2 90XP34 pin 10	ОК	Nqobile Chirwa - 484648	Мз
10020	R	Both points are continuous	ОК	Ngobile Chirwa - 484648	Мз
10021	А	PEA Loop Train Lines  Check continuity between END1 90XR25 pin 95 END2 90XP35 pin95	ОК	Nqobile Chirwa - 484648	Мз
10022	R	Both points are continuous	ОК	Ngobile Chirwa - 484648	Мз
10023	А	PEA Reset Check continuity on Timer Relay 44D1 between points A1 and B1. Check continuity on Timer Relay 44D1 between points A4, B3 and C4	ОК	Nqobile Chirwa - 484648	Мз
10024	R	The Points are continuous.	ОК	Nqobile Chirwa - 484648	Мз

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#### Section 10 – Service Brake

#### **10.3 Instructions list**

#### 10.3.1 040\_SBK-Service Brake

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Service Brake (SPP=040)		ок		Walter Sigudla - 486333	Мз
10002	ı	Initial Conditions		ОК		Walter Sigudla - 486333	Мз
10003	ı	No air supply to the vehicle		ОК		Walter Sigudla - 486333	Мз
10004	ı	All brake panel cocks are in normal position (not isolated)		ОК		Walter Sigudla - 486333	Мз
10005	I	110Vdc Normal power supply should be connected to the vehicle and ON		OK		Walter Sigudla - 486333	Мз
10006	ı	Follow the procedure in the document below to upload software onto the TBCU electronic	×	ОК		Walter Sigudla - 486333	Мз
10007	ı	Power Supply		ОК		Walter Sigudla - 486333	Мз
10008	А	Remove the connector 10XR12_XCB2 from the propulsion box		OK		Walter Sigudla - 486333	Мз
10009	A	Close Circuit Breaker 33Q1, 33Q3 and 33Q5		OK		Walter Sigudla - 486333	Мз
10010	А	Check the voltage on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Walter Sigudla - 486333	Мз
10011	R	Battery Voltage (above 80Vdc) is measured on connector 10XR12_XCB2 between pins 4 (+) and 69 (-); 4(+) and 67(-); and 5(+) and 68(-)		ОК		Walter Sigudla - 486333	Мз
10012	А	Open Circuit Breaker 33Q1 and 33Q3, Replace connector 10XR12_XCB2 on the propulsion box, and Close Circuit breaker		ОК		Walter Sigudla - 486333	Мз



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		33Q1 and 33Q3			
10013	А	Remove the connector -40XP2_C2_16 from pneumatic brake panel	ОК	Walter Sigudla - 486333	Мз
10014	А	Close Circuit Breaker 40Q1	ОК	Walter Sigudla - 486333	Мз
10015	А	Check the voltage on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)	ОК	Walter Sigudla - 486333	Мз
10016	R	Battery Voltage (above 80Vdc) is measured on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)	ок	Walter Sigudla - 486333	Мз
10017	А	Open Circuit Breaker 40Q1, Replace connector -40XP2_C2_16 on the pneumatic brake panel, and Close Circuit breaker -40Q1	ОК	Walter Sigudla - 486333	Мз
10018	R	The pneumatic brake panel 40A2 is ON	ОК	Walter Sigudla - 486333	Мз
10019	I	Train Lines	ОК	Walter Sigudla - 486333	Мз
10020	А	EB Reduced Train Lines  Check continuity between END1 90XR15 pin 60 END2 90XP25 pin 60	ок	Walter Sigudla - 486333	Мз
10021	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10022	А	Brake Applied Train Lines  Check continuity between END1 90XR15 pin 50 END2 90XP25 pin 50	ОК	Walter Sigudla - 486333	Мз
10023	R	Both points are continuous	ок	Walter Sigudla - 486333	Мз
10024	А	Remote Isolation Train Lines  Check continuity between END1 90XR15 pin 59 END2 90XP25 pin 59	ок	Walter Sigudla - 486333	Мз
10025	R	Both points are continuous	ок	Walter Sigudla - 486333	Мз



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#### Section 11 - Holding and Parking Brake

11.3 Instructions list



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#### 11.3.1 045\_PBK-Holding and Parking Brake

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Holding and Parking Brake (SPP_045)		ОК		Sizwe Sibanyoni - 484647	Мз
10002	ı	Initial Conditions		ОК		Sizwe Sibanyoni - 484647	Мз
10003	А	Using the tools list on the side of your screen, record the serial number of the manometer that will be used during this test		ОК		Sizwe Sibanyoni - 484647	Мз
10004	А	Check that the pressure on Test point C2.11/1 is >5bar		ОК		Sizwe Sibanyoni - 484647	Мз
10005	ı	Visual Inspection		ОК		Sizwe Sibanyoni - 484647	Мз
10006	А	Check the installation of the manual parking brake release components (lever + cable)		ок		Sizwe Sibanyoni - 484647	Мз
10007	R	The lever is securely fixed (tight), and the cable is correctly attached to the bogie (there is no excess cable and all clamps are installed)		ОК		Sizwe Sibanyoni - 484647	Мз
10008	ı	Circuit Breaker		ОК		Sizwe Sibanyoni - 484647	Мз
10009	А	Close Circuit Breaker 33Q3		OK		Sizwe Sibanyoni - 484647	Мз
10010	А	Close Circuit Breaker 33Q5		OK		Sizwe Sibanyoni - 484647	Мз
10011	I	Parking Brake Pressure Switch		ОК		Sizwe Sibanyoni - 484647	Мз
10012	R	Read Defined Variable [TT] (TBCU3) LI_PARK_BR_RELEASE = 1.0		ОК	1	Sizwe Sibanyoni - 484647	Мз
10013	R	Read Defined Variable [TT] (TBCU3) LI_BRAKE_STAT = 0.0		ОК	0	Sizwe Sibanyoni - 484647	Мз
10014	R	Read Defined Variable [TT] (MPU1) tbcu3_parkbrakerelease = 1.0		ОК	1	Sizwe Sibanyoni - 484647	Мз
10015	R	Read Defined Variable [TT] (MPU1) tbcu3_li_pbrake_stat = 0.0		OK	0	Sizwe Sibanyoni - 484647	Мз



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		Parking Brake Applied Train Lines				
10016	А	Check continuity between END1 90XR15 pin 77 END2 90XP25 pin 77	ОК		Sizwe Sibanyoni - 484647	М3
10017	R	Both points are continuous	ОК		Sizwe Sibanyoni - 484647	Мз
10018	А	Remote Parking Command Train Lines  Check continuity between END1 90XR15 pin 68 END2 90XP25 pin 68	ОК		Sizwe Sibanyoni - 484647	Мз
10019	R	Both points are continuous	ОК		Sizwe Sibanyoni - 484647	Мз
10020	I	Parking Brake Applied	ОК		Sizwe Sibanyoni - 484647	Мз
10021	I	For this section of the test, ensure that the pressure on test point C2.11/1 is ALWAYS BELOW 4.8 Bar. if it goes above, turn the Isolation cock C2.3.2 to CLOSE position to drain the air	ОК		Sizwe Sibanyoni - 484647	Мз
10022	А	Position the Isolation cock C2.3.2 in CLOSE position. Allow the parking brake air pressure to drain to below 4.5 Bar. Use the test point C2.11/1 to verify the air pressure <4.5 Bar	ОК		Sizwe Sibanyoni - 484647	Мз
10023	R	Pressure at test point C2.11/1 <4.5 Bar	ОК		Sizwe Sibanyoni - 484647	Мз
10024	R	Read Defined Variable [TT] (TBCU3) LI_PARK_BR_RELEASE = 0.0	ОК	0	Sizwe Sibanyoni - 484647	Мз
10025	R	Read Defined Variable [TT] (MPU1) tbcu3_parkbrakerelease = 0.0	ОК	0	Sizwe Sibanyoni - 484647	Мз
10026	А	Return the Isolation cock C2.3.2 to OPEN position	ок		Sizwe Sibanyoni - 484647	Мз
10027	R	Read Defined Variable [TT] (TBCU3) LI_BRAKE_STAT = 1.0	ок	1	Sizwe Sibanyoni - 484647	Мз
10028	R	Read Defined Variable [TT] (MPU1) tbcu3_li_pbrake_stat = 1.0	ОК	1	Sizwe Sibanyoni - 484647	Мз
10029	R	Read Defined Variable [TT] (TBCU3) LI_PARK_BR_DC = 0.0	ОК	0	Sizwe Sibanyoni - 484647	Мз
10030	R	Read Defined Variable [TT] (MPU1) tbcu3_parkbrakeisoldc = 0.0	ОК	0	Sizwe Sibanyoni - 484647	Мз

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10031	R	Read Defined Variable [TT] (MPU1) li_pbk_m3parkbrakeisol = 0.0	ОК	0	Sizwe Sibanyoni - 484647	Мз
10032	A	Position the Isolation cock C2.3.2 in CLOSE position	ОК		Sizwe Sibanyoni - 484647	Мз
10033	R	Read Defined Variable [TT] (MPU1) li_pbk_m3parkbrakeisol = 1.0	ок	1	Sizwe Sibanyoni - 484647	Мз
10034	R	Read Defined Variable [TT] (TBCU3) LI_BRAKE_STAT = 0.0	OK	0	Sizwe Sibanyoni - 484647	Мз
10035	R	Read Defined Variable [TT] (MPU1) tbcu3_li_pbrake_stat = 0.0	OK	0	Sizwe Sibanyoni - 484647	Мз
10036	R	Read Defined Variable [TT] (TBCU3) LI_PARK_BR_DC = 1.0	OK	1	Sizwe Sibanyoni - 484647	Мз
10037	R	Read Defined Variable [TT] (MPU1) tbcu3_parkbrakeisoldc = 1.0	ок	1	Sizwe Sibanyoni - 484647	Мз
10038	А	Return the Isolation cock C2.3.2 to OPEN position	OK		Sizwe Sibanyoni - 484647	Мз



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#### Section 12 - Air Condition

12.3 Instructions list



### Serial Tests Report TS223 - M3 - VFT RTR Vehicle Functional Static Testing Report Serial Tests Report

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#### 12.3.1 057\_HVA-HVAC Air Condition

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Air Conditioning (SPP=057)		ОК		Nqobile Chirwa - 484648	Мз
10002	I	Power Supply		OK		Nqobile Chirwa - 484648	Мз
10003	А	Close Circuit Breaker 57Q2		ОК		Nqobile Chirwa - 484648	Мз
10004	A	Remove Connector 57XP1_5 from HVAC Panel		ОК		Nqobile Chirwa - 484648	Мз
10005	А	Force [TT] (MPU1) lo_hva_m3hvacinhibr11 = 0.00		ОК		Nqobile Chirwa - 484648	Мз
10006	А	Force [TT] (MPU1) lo_hva_m3hvacinhibr21 = 0.00		ОК		Nqobile Chirwa - 484648	Мз
10007	R	Check battery voltage (above 80Vdc) between points 11 and 9 of the connector 57XP1_5		ОК		Nqobile Chirwa - 484648	Мз
10008	А	Force [TT] (MPU1) lo_hva_m3hvacinhibr21 = 1.00		ОК		Nqobile Chirwa - 484648	Мз
10009	R	Check OVdc between points 11 and 9 of the connector 57XP1_5		ОК		Nqobile Chirwa - 484648	Мз
10010	А	Force [TT] (MPU1) lo_hva_m3hvacinhibr11 = 1.00		ОК		Nqobile Chirwa - 484648	Мз
10011	R	Check OVdc between points 11 and 9 of the connector 57XP1_5		ОК		Ngobile Chirwa - 484648	Мз
10012	R	Check OVdc between points 10 and 9 of the connector 57XP1_5		ОК		Nqobile Chirwa - 484648	Мз
10013	А	Force [TT] (MPU1) lo_hva_m3hvacinhibr21 = 0.00		ОК		Ngobile Chirwa - 484648	Мз
10014	А	Force [TT] (MPU1) lo_hva_m3emergventil1 = 1.00		ОК		Nqobile Chirwa - 484648	Мз
10015	R	Check OVdc between points 11 and 9 of the connector 57XP1_5		ОК		Nqobile Chirwa - 484648	Мз



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10016	R	Check battery voltage (above 80Vdc) between points 10 and 9 of the connector 57XP1_5	ОК	Nqobile Chirwa - 484648	Мз
10017	Α	Release [TT] (MPU1) lo_hva_m3emergventil1	ок	Nqobile Chirwa - 484648	Мз
10018	Α	Release [TT] (MPU1)lo_hva_m3hvacinhibr11	ОК	Nqobile Chirwa - 484648	Мз
10019	Α	Release [TT] (MPU1)lo_hva_m3hvacinhibr21	ОК	Nqobile Chirwa - 484648	Мз
10020	Α	Put back the connector 57XP1_5 on the HVAC panel	ок	Nqobile Chirwa - 484648	Мз
10021	I	HVAC Electronic Power Supply	ок	Nqobile Chirwa - 484648	Мз
10022	Α	Close Circuit Breaker F1 on the HVAC Panel	ОК	Nqobile Chirwa - 484648	Мз
10023	А	Turn the control switch to AUTO position on the HVAC Panel	ОК	Nqobile Chirwa - 484648	Мз
10024	R	The HVAC electronic is ON	ОК	Nqobile Chirwa - 484648	Мз
10025	А	Open Circuit Breaker F1 on the HVAC Panel	ОК	Nqobile Chirwa - 484648	Мз
10026	R	The HVAC electronic is OFF	ОК	Nqobile Chirwa - 484648	Мз
10027	Α	Close Circuit Breaker F1 on the HVAC Panel	ОК	Nqobile Chirwa - 484648	Мз
10028	I	Software Upload	ОК	Nqobile Chirwa - 484648	Мз
10029	I	Follow the procedure in the document below to upload software onto the HVAC electronic	OK	Nqobile Chirwa - 484648	Мз
10030	А		ок	Nqobile Chirwa - 484648	Мз
10031	I	Sensor Grade	ок	Nqobile Chirwa - 484648	Мз
10032	I	Each temperature sensor has calibrated grade information. The sensor must be setup with this information.	ОК	Nqobile Chirwa - 484648	Мз
10033	А	The label with sensor grade information is found inside the HVAC frame, near the filter. Inside the train, open the ceiling	ОК	Nqobile Chirwa - 484648	Мз



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		filter access, rotate a damper and read the label.				
10034	R	Sensor grade for HVAC Return Air (RAS) is:	ок	2	Nqobile Chirwa - 484648	Мз
10035	R	Sensor grade for HVAC Duct Air (DAS) is:	ок	4	Nqobile Chirwa - 484648	Мз
10036	R	Sensor grade for HVAC Fresh Air (FAS) is:	OK	3	Nqobile Chirwa - 484648	Мз
10037	R	Sensor grade for HVAC Duct Air 2 (DAS2) is:	ОК	6	Nqobile Chirwa - 484648	Мз
10038	А	In the maintenance software, select the "Application settings" page and click the "Sensors" tab	OK		Ngobile Chirwa - 484648	Мз
10039	А	Enter the data found on the label for each grade. Then, click "Save settings"	 ок		Nqobile Chirwa - 484648	Мз
10040	А	Open Circuit Breaker F1 on the HVAC Panel	ок		Nqobile Chirwa - 484648	Мз
10041	I	Checking 400Vac	OK		Nqobile Chirwa - 484648	Мз
10042	А	Ensure that the 400Vac Shore Supply is connected to the vehicle, else connect it	ОК		Nqobile Chirwa - 484648	Мз
10043	А	Close Circuit Breaker 57Q1	ок		Nqobile Chirwa - 484648	Мз
10044	А	Measure 400Vac (+-5%) in the Terminal Block next to the connector '57XP1_10. A / '57XP1_10.B' on the HVAC Panel	ОК		Ngobile Chirwa - 484648	Мз
10045	R	400Vac (+-5%) measured	ок		Nqobile Chirwa - 484648	Мз
10046	А	On the HVAC Panel check 400Vac (+-5%) between points L1- Phase R, L2- Phase S, L3- Phase T	ОК		Ngobile Chirwa - 484648	Мз
10047	А	On the HVAC Panel, with a phasemeter, check the correct Phase Rotation between points L1- Phase R, L2- Phase S and L3- Phase T.	ОК		Nqobile Chirwa - 484648	Мз
10048	R	400Vac (+-5%) is measured between each of the phases	ок		Ngobile Chirwa - 484648	Мз
10049	R	The phase rotation is correct between all three phases	ОК		Nqobile Chirwa - 484648	Мз



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10050	I	Using the tools list on the side of your screen, log the details of the phasemeter used	ОК	Ngobile Chirwa - 484648	Мз
10051	I	Saloon HVAC	ОК	Ngobile Chirwa - 484648	Мз
10052	А	To force any mode on HVAC, please follow the manual to open the communication channel with the HVAC. Connection should be through the HVAC Electronic Device in the HC cubicle	OK	Ngobile Chirwa - 484648	Мз
10053	А	Close Circuit Breaker F1 on the HVAC Panel	ОК	Ngobile Chirwa - 484648	Мз
10054	R	HVAC unit turns ON and starts to work	ок	Nqobile Chirwa - 484648	Мз
10055	I	Reconnect the laptop to the HVAC maintenance software using HCU Finder	ОК	Ngobile Chirwa - 484648	Мз
10056	R	The Exhaust fans are Turned Off (Confirm on Forced tab that Actual exhauster speed is OFF)	OK	Ngobile Chirwa - 484648	Мз
10057	I	Forced Mode (Saloon HVAC)	ок	Ngobile Chirwa - 484648	Мз
10058	I	For the next sections, walk through the whole car and physically check (feel) that the HVAC is functioning as desired	ОК	Ngobile Chirwa - 484648	Мз
10059	I	In the maintenance software, select the 'Forced' tab, and use the "Required working mode" drop down box to force the following modes:	ОК	Ngobile Chirwa - 484648	Мз
10060	I	Ventilation Mode	ок	Nqobile Chirwa - 484648	Мз
10061	А	Force Ventilation mode on the Saloon HVAC	ок	Nqobile Chirwa - 484648	Мз
10062	R	All saloon HVAC units work in Ventilation mode. Not heating/cooling	ОК	Ngobile Chirwa - 484648	Мз
10063	R	The Exhaust fans are Turned OFF	ок	Nqobile Chirwa - 484648	М3
10064	I	Cooling Mode	ок	Nqobile Chirwa - 484648	Мз
10065	А	Force Cooling mode on the Saloon HVAC	ОК	Nqobile Chirwa - 484648	Мз



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10066	R	All saloon HVAC units work in Cooling mode	ок	Nqobile Chirwa - 484648	Мз
10067	R	The Exhaust fans are Turned OFF	ОК	Nqobile Chirwa - 484648	Мз
10068	I	Heating Mode	ОК	Nqobile Chirwa - 484648	Мз
10069	Α	Force Heating mode on the Saloon HVAC	ок	Nqobile Chirwa - 484648	Мз
10070	R	All saloon HVAC units work in Heating mode	ок	Nqobile Chirwa - 484648	Мз
10071	R	The Exhaust fans are Turned OFF	ОК	Nqobile Chirwa - 484648	Мз
10072	I	Automatic Mode	ок	Nqobile Chirwa - 484648	Мз
10073	А	Force Self-Test on the Saloon HVAC	ок	Nqobile Chirwa - 484648	Мз
10074	R	All saloon HVAC units work according to the mode described in the "Actual working mode"	ОК	Nqobile Chirwa - 484648	Мз
10075	R	The Exhaust fans are Turned OFF	ок	Nqobile Chirwa - 484648	Мз
10076	I	HVAC Faults	ОК	Nqobile Chirwa - 484648	Мз
10077	Α	Open Circuit Breaker 57Q1	ок	Nqobile Chirwa - 484648	Мз
10078	R	All saloon HVAC units STOP working	ОК	Nqobile Chirwa - 484648	Мз
10079	А	Close Circuit Breaker 57Q1	ок	Nqobile Chirwa - 484648	Мз
10080	R	All saloon HVAC units START working	ок	Nqobile Chirwa - 484648	Мз
10081	А	In the maintenance software, select the "Alarms / Warnings" tab	ок	Nqobile Chirwa - 484648	Мз
10082	А	Ensure there are no active faults on the HVAC	ок	Nqobile Chirwa - 484648	Мз
10083	R	No active faults identified on the HVAC unit	ОК	Nqobile Chirwa - 484648	Мз



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### Section 13 - Fire Protection

#### 13.3 Instructions list

#### 13.3.1 067\_FSD-Fire Protection

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Fire Protection System (SPP=067)		OK		Walter Sigudla - 486333	Мз
10002	I	Fire Detection Train Lines		OK		Walter Sigudla - 486333	Мз
10003	А	Fire Detection Train Lines  Check continuity between END1 90XR14 pin 21 END2 90XP24 pin 21		ок		Walter Sigudla - 486333	Мз
10004	R	Both points are continuous		OK		Walter Sigudla - 486333	Мз
10005	ı	Continuity Test		OK		Walter Sigudla - 486333	Мз
10006	I	The following steps are continuity tests between the two points described in each step. Use a multi-meter for this test.		ОК		Walter Sigudla - 486333	Мз
10007	А	From: [(local: +END1 -90XR13.B (pin 4))] to: [ -Inter-connector (local: +END2 - 90XP23.b pin 4)]		ОК		Walter Sigudla - 486333	Мз
10008	А	From: [(local: +END1 -90XR13.B (pin 5))] to: [ -Inter-connector (local: +END2 - 90XP23.b pin 5)]		ОК		Walter Sigudla - 486333	Мз
10009	А	From: [(local: +END1 -90XR13.A (pin 7))] to: [ -Inter-connector (local: +END2 - 90XP23.a pin 7)]		ОК		Walter Sigudla - 486333	Мз
10010	А	From: [(local: +END1 -90XR13.A (pin 8))] to: [ -Inter-connector (local: +END2 - 90XP23.a pin 8)]		ОК		Walter Sigudla - 486333	Мз



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### Section 14 - Traction and Electric Brake

14.3 Instructions list



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#### 14.3.1 033\_TRC-Traction and Electric Brake

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Traction and Electric Brake (SPP=033)		ок		Sizwe Sibanyoni - 484647	Мз
10002	ı	Circuit Breakers and Configuration		ок		Sizwe Sibanyoni - 484647	Мз
10003	А	Close Circuit Breaker 33Q2		ОК		Sizwe Sibanyoni - 484647	Мз
10004	А	Close Circuit Breaker 33Q4		ОК		Sizwe Sibanyoni - 484647	Мз
10005	А	Close Circuit Breaker 33Q5		ОК		Sizwe Sibanyoni - 484647	Мз
10006	ı	Circuit Breaker 33Q1 and 33Q3 must be Opened		ОК		Sizwe Sibanyoni - 484647	Мз
10007	I	110Vdc Normal Traction EL Train Line Apply bridge piece between END2 90XP25 pin 14 and pin 42		ОК		Sizwe Sibanyoni - 484647	Мз
10008	А	Close Circuit Breaker 33Q1		ОК		Sizwe Sibanyoni - 484647	Мз
10009	А	Close Circuit Breaker 33Q3		ок		Sizwe Sibanyoni - 484647	Мз
10010	R	Read Defined Variable [TT] (TBCU3) LI_CAR_ID3 = 1.00		ОК	1	Sizwe Sibanyoni - 484647	Мз
10011	ı	The TBCU should appear on TCMS network on DDU screen		OK		Sizwe Sibanyoni - 484647	Мз
10012	ı	Train Lines		ОК		Sizwe Sibanyoni - 484647	Мз
10013	А	Forward Train Lines  Check continuity between END1 90XR15 pin 25 END2 90XP25 pin 25		ОК		Sizwe Sibanyoni - 484647	Мз
10014	R	Both points are continuous		ок		Sizwe Sibanyoni - 484647	Мз
10015	А	Reverse Train Lines  Check continuity between END1 90XR15 pin 30 END2 90XP25 pin 30		ок		Sizwe Sibanyoni - 484647	Мз



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10016	R	Both points are continuous	ок	Sizwe Sibanyoni - 484647	Мз
10017	А	Traction Train Lines  Check continuity between END1 90XR15 pin 31 END2 90XP25 pin 31	ок	Sizwe Sibanyoni - 484647	Мз
10018	R	Both points are continuous	ОК	Sizwe Sibanyoni - 484647	Мз
10019	А	No Brake Train Lines  Check continuity between END1 90XR15 pin 32 END2 90XP25 pin 32	ок	Sizwe Sibanyoni - 484647	Мз
10020	R	Both points are continuous	ок	Sizwe Sibanyoni - 484647	Мз
10021	А	Traction Interlock Bypass Train Lines  Check continuity between  END1 90XR14 pin 6  END2 90XP24 pin 6	ОК	Sizwe Sibanyoni - 484647	Мз
10022	R	Both points are continuous	ОК	Sizwe Sibanyoni - 484647	Мз
10023	А	Traction Interlock Train Lines  Check continuity between END1 90XR15 pin 41 END2 90XP25 pin 41 and -10XP12_XCB2 pin 8	ОК	Sizwe Sibanyoni - 484647	Мз
10024	R	All pins are continuous	ОК	Sizwe Sibanyoni - 484647	Мз
10025	I	110Vdc Normal Traction EL Train Line  Remove bridge piece on END2 90XP25 pin 49 and pin 42	ОК	Sizwe Sibanyoni - 484647	Мз
10026	I	Coolant Liquid	ОК	Sizwe Sibanyoni - 484647	Мз
10027	А	Check that the coolant level is atleast 1/2 of the sight glass level indicator	OK	Sizwe Sibanyoni - 484647	Мз
10028	R	Coolant Liquid Level is OK	ОК	Sizwe Sibanyoni - 484647	Мз
10029	ı	End of Test	ОК	Sizwe Sibanyoni - 484647	Мз



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### Section 15 – Passenger Doors

15.3 Instructions list



**Document Reference** GIB0000006484 Version: A0

**Emission date** 23/05/2024

#### 15.3.1 050\_DOR-Passenger Doors

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	ı	Passenger Doors (SPP=050)		ок		Walter Sigudla - 486333	Мз
10002	ı	Initial conditions		ОК		Walter Sigudla - 486333	Мз
10003	ı	110Vdc Normal power supply is connected to the vehicle and ON		OK		Walter Sigudla - 486333	Мз
10004	ı	Circuit Breaker		ОК		Walter Sigudla - 486333	Мз
10005	А	Close Circuit Breaker 50Q1		ок		Walter Sigudla - 486333	Мз
10006	R	DCU 1 is powered ON		ОК		Walter Sigudla - 486333	Мз
10007	R	Check on the DDU that DCU1 is online		ОК		Walter Sigudla - 486333	Мз
10008	А	Close Circuit Breaker 50Q2		ОК		Walter Sigudla - 486333	Мз
10009	R	DCU 2 is powered ON		ОК		Walter Sigudla - 486333	Мз
10010	R	Check on the DDU that DCU2 is online		ОК		Walter Sigudla - 486333	Мз
10011	А	Close Circuit Breaker 50Q3		ок		Walter Sigudla - 486333	Мз
10012	R	DCU 3 is powered ON		ок		Walter Sigudla - 486333	Мз
10013	R	Check on the DDU that DCU3 is online		ОК		Walter Sigudla - 486333	Мз
10014	А	Close Circuit Breaker 50Q4		ок		Walter Sigudla - 486333	Мз
10015	R	DCU 4 is powered ON		ок		Walter Sigudla - 486333	Мз
10016	R	Check on the DDU that DCU4 is online		ОК		Walter Sigudla - 486333	Мз
10017	А	Close Circuit Breaker 50Q5		ок		Walter Sigudla - 486333	Мз
10018	R	DCU 5 is powered ON		ОК		Walter Sigudla - 486333	Мз
10019	R	Check on the DDU that DCU5 is online		ок		Walter Sigudla - 486333	Мз
10020	А	Close Circuit Breaker 50Q6		ОК		Walter Sigudla - 486333	Мз



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10021	R	DCU 6 is powered ON	ок	Walter Sigudla - 486333	Мз
10022	R	Check on the DDU that DCU6 is online	ОК	Walter Sigudla - 486333	Мз
10023	А	Close Circuit Breaker 50Q7	ОК	Walter Sigudla - 486333	Мз
10024	I	Car ID Code	ОК	Walter Sigudla - 486333	Мз
10025	А	Using the DDU on the test bench, check that all the doors on M4 are available - as in the picture below	OK	Walter Sigudla - 486333	Мз
10026	R	All doors are available	ОК	Walter Sigudla - 486333	Мз
10027	I	Train Lines and Safety Loop	ОК	Walter Sigudla - 486333	Мз
10028	А	ERTMS Auth Left Train Lines  Check continuity between END1 90XR15 pin 44 END2 90XP25 pin 44	ОК	Walter Sigudla - 486333	Мз
10029	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10030	А	ERTMS Auth Right Train Lines  Check continuity between END1 90XR15 pin 47 END2 90XP25 pin 47	ОК	Walter Sigudla - 486333	Мз
10031	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10032	А	Doors Open Train Lines  Check continuity between END1 90XR15 pin 66 END2 90XP25 pin 66	OK	Walter Sigudla - 486333	Мз
10033	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10034	А	Door Close Right Train Lines  Check continuity between END1 90XR15 pin 78 END2 90XP25 pin 78	ОК	Walter Sigudla - 486333	Мз
10035	А	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10036	Α	Door Close Left Train Lines  Check continuity between END1 90XR15 pin 79	OK	Walter Sigudla - 486333	Мз



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		END2 90XP25 pin 79			
10037	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10038	А	Door Auth Left Train Lines  Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85	ОК	Walter Sigudla - 486333	Мз
10039	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10040	А	Door Auth Right Train Lines  Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84	OK	Walter Sigudla - 486333	Мз
10041	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10042	А	V<3km/h Train Lines  Check continuity between END1 90XR15 pin 29 END2 90XP25 pin 29	ОК	Walter Sigudla - 486333	Мз
10043	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10044	А	Door Auth Left Train Lines  Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85	ОК	Walter Sigudla - 486333	Мз
10045	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10046	А	Door Auth Right Train Lines  Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84	ОК	Walter Sigudla - 486333	Мз
10047	R	Both points are continuous	ОК	Walter Sigudla - 486333	Мз
10048	А	Safety Doors Loop Train Lines  Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96	OK	Walter Sigudla - 486333	Мз
10049	R	Both points are continuous	ок	Walter Sigudla - 486333	Мз



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10050	I	Left Side Doors	ок		Walter Sigudla - 486333	Мз
10051	I	Door 1	ОК		Walter Sigudla - 486333	Мз
10052	I	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals:  - Door Auth Left - Door Open Left - V<3km/h	ОК		Walter Sigudla - 486333	Мз
10053	А	Apply bridge pieces on 50XP1_X11 between slot 2,3,4 and 15	ОК		Walter Sigudla - 486333	Мз
10054	А	Force [TT] (MPU1) lo_dor_m3opendoorleft = 1.00	ОК		Walter Sigudla - 486333	Мз
10055	R	Check that the door opens in 3 sec (+1/-0)	ок		Walter Sigudla - 486333	Мз
10056	R	Check that the GREEN LED on both sides of the door blink while the door opens [Safety Request: Prasa8-05]	ОК		Walter Sigudla - 486333	Мз
10057	I	Door Opening Gap	ок		Walter Sigudla - 486333	Мз
10058	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ОК		Walter Sigudla - 486333	Мз
10059	R	Door 1 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1394	Walter Sigudla - 486333	Мз
10060	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Walter Sigudla - 486333	Мз
10061	R	Door 1 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1402	Walter Sigudla - 486333	Мз
10062	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Walter Sigudla - 486333	Мз
10063	R	Door 1 gap Result Min/Max: 1390<= x <= 1410 (mm)	ок	1400	Walter Sigudla - 486333	Мз
10064	I	Door 3	ок		Walter Sigudla - 486333	Мз
10065	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Walter Sigudla - 486333	Мз
10066	R	Door 3 gap  Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1393	Walter Sigudla - 486333	Мз



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10067	Α	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Walter Sigudla - 486333	Мз
10068	R	Door 3 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1402	Walter Sigudla - 486333	Мз
10069	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Walter Sigudla - 486333	Мз
10070	R	Door 3 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1398	Walter Sigudla - 486333	Мз
10071	I	Door 5	ок		Walter Sigudla - 486333	Мз
10072	I	Door Opening Gap	ок		Walter Sigudla - 486333	Мз
10073	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Walter Sigudla - 486333	Мз
10074	R	Door 5 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1396	Walter Sigudla - 486333	Мз
10075	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ОК		Walter Sigudla - 486333	Мз
10076	R	Door 5 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1404	Walter Sigudla - 486333	Мз
10077	Α	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ОК		Walter Sigudla - 486333	Мз
10078	R	Door 5 gap Result Min/Max: 1390<= x <= 1410 (mm)	ок	1401	Walter Sigudla - 486333	Мз
10079	I	Right Side Doors	ок		Walter Sigudla - 486333	Мз
10080	I	Door 2	ок		Walter Sigudla - 486333	Мз
10081	А	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals: - Door Auth Right - Door Open Right - V<3km/h	ОК		Walter Sigudla - 486333	Мз
10082	А	Apply bridge pieces on 50XP2_X11 between slot 2,3,4 and 15	ОК		Walter Sigudla - 486333	Мз
10083	Α	Force [TT] (MPU1) lo_dor_m3opendoorright = 1.00	ок		Walter Sigudla - 486333	Мз



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10084	R	Check that the door opens in 3 sec (+1/-0)	ОК		Walter Sigudla - 486333	Мз
10085	R	Check that the GREEN LED on both sides of the door blink while the door opens.  [Safety Request: Prasa8-05]	ок		Walter Sigudla - 486333	Мз
10086	I	Door Opening Gap	ок		Walter Sigudla - 486333	Мз
10087	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door).	ок		Walter Sigudla - 486333	Мз
10088	R	Door 2 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1394	Walter Sigudla - 486333	Мз
10089	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Walter Sigudla - 486333	Мз
10090	R	Door 2 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1403	Walter Sigudla - 486333	Мз
10091	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Walter Sigudla - 486333	Мз
10092	R	Door 2 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1401	Walter Sigudla - 486333	Мз
10093	I	Door 4	ок		Walter Sigudla - 486333	Мз
10094	I	Door Opening Gap	ок		Walter Sigudla - 486333	Мз
10095	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Walter Sigudla - 486333	Мз
10096	R	Door 4 gap Result Min/Max: 1390<= x <= 1410 (mm)	ок	1392	Walter Sigudla - 486333	Мз
10097	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Walter Sigudla - 486333	Мз
10098	R	Door 4 gap Result Min/Max: 1390<= x <= 1410 (mm)	ок	1400	Walter Sigudla - 486333	Мз
10099	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Walter Sigudla - 486333	Мз
10100	R	Door 4 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1397	Walter Sigudla - 486333	Мз
10101	I	Door 6	ок		Walter Sigudla - 486333	Мз



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10102	I	Door Opening Gap	ОК		Walter Sigudla - 486333	Мз
10103	А	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)	ок		Walter Sigudla - 486333	Мз
10104	R	Door 6 gap Result Min/Max: 1390<= x <= 1410 (mm)	ок	1394	Walter Sigudla - 486333	Мз
10105	А	Measure the opening gap of the door. (This measurement must be done at the top of the door)	ок		Walter Sigudla - 486333	Мз
10106	R	Door 6 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1403	Walter Sigudla - 486333	Мз
10107	А	Measure the opening gap of the door. (This measurement must be done in the middle of the door)	ок		Walter Sigudla - 486333	Мз
10108	R	Door 6 gap Result Min/Max: 1390<= x <= 1410 (mm)	ОК	1399	Walter Sigudla - 486333	Мз
10109	I	Obstacle Detection	ок		Walter Sigudla - 486333	Мз
10110	А	Position an obstacle on the floor in the centre of the door closing line for all the doors	ОК		Walter Sigudla - 486333	Мз
10111	А	Remove the bridge piece on 50XP1_X11 pin 2	ОК		Walter Sigudla - 486333	Мз
10112	А	Remove the bridge piece on 50XP2_X11 pin 2	ОК		Walter Sigudla - 486333	Мз
10113	R	The doors will hit the obstacle, reopen and try to close again 3 times.  On the third attempt it will stop and stand ajar - free to be opened manually	ОК		Walter Sigudla - 486333	Мз
10114	А	Safety Doors Loop Train Lines  Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96	ОК		Walter Sigudla - 486333	Мз
10115	R	There is no continuity between the two points	ОК		Walter Sigudla - 486333	МЗ
10116	А	Put back the bridge piece on 50XP1_X11 pin 2	ОК		Walter Sigudla - 486333	Мз
10117	Α	Put back the bridge piece on 50XP2_X11 pin 2	ОК		Walter Sigudla - 486333	Мз



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10118	R	The door opens fully	ОК	Walter Sigudla - 486333	Мз
10119	А	Remove the obstacle	ОК	Walter Sigudla - 486333	Мз
10120	А	Release [TT] (MPU1) lo_dor_m3opendoorleft	ОК	Walter Sigudla - 486333	Мз
10121	А	Release [TT] (MPU1) lo_dor_m3opendoorright	ОК	Walter Sigudla - 486333	Мз
10122	А	Remove the bridge pieces on connector 50XP1_X11	ок	Walter Sigudla - 486333	Мз
10123	А	Remove the bridge pieces on connector 50XP2_X11	ок	Walter Sigudla - 486333	Мз



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### Section 16 - Vehicle Normalization

**16.3 Instructions list** 



**Document Reference** GIB0000006484 Version: A0

**Emission date** 23/05/2024

#### 16.3.1 093\_NORM-Vehicle Normalization

I - Information A - Action R - Result NE - Not Executed

N°	Туре	Instruction	File	Result status	Result value	Operator	Vehicle
10001	R	On LV3 all Connectors are tightened		OK		Nqobile Chirwa - 484648	Мз
10002	ı	Initial Conditions		OK		Nqobile Chirwa - 484648	Мз
10003	ı	This inspection must be performed by the EPU/Acting EPU Manager on shift		OK		Nqobile Chirwa - 484648	Мз
10004	I	The VFT procedures are all completed		OK		Nqobile Chirwa - 484648	Мз
10005	ı	Vehicle Normalization Check		OK		Nqobile Chirwa - 484648	Мз
10006	R	On LV3 all Circuit Breakers are installed and secured		OK		Nqobile Chirwa - 484648	Мз
10007	R	On LV3 all Dataplugs are installed, tightened and earth braids are fastened		ОК		Nqobile Chirwa - 484648	Мз
10008	R	On LV3 there are no missing components, device, wiring or connectors.		ОК		Nqobile Chirwa - 484648	Мз
10009	R	On LV6 all Dataplugs are installed, tightened and earth braids are fastened		ОК		Nqobile Chirwa - 484648	Мз
10010	R	On LV6 all Connectors are tightened		OK		Nqobile Chirwa - 484648	Мз
10011	R	On LV6 there are no missing components, device, wiring or connectors.		ОК		Ngobile Chirwa - 484648	Мз
10012	R	On HC Cubicle the Controller is installed and properly tightened and its connectors are tightened		ОК		Nqobile Chirwa - 484648	Мз
10013	R	All DCUs are properly installed and secured		ОК		Nqobile Chirwa - 484648	Мз
10014	R	All Internal Displays are properly installed and secured		ОК		Nqobile Chirwa - 484648	Мз
10015	R	All Light Covers are properly installed		OK		Nqobile Chirwa - 484648	Мз
10016	R	All Saloon Fire Detectors are properly installed and secured		ОК		Nqobile Chirwa - 484648	Мз



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		All covers are normalised inside the car		No obile Chieses	
10017	R	All covers are normalised inside the car	OK	Nqobile Chirwa - 484648	Мз
10018	R	On the Underframe, TBCU Agate is installed and properly tightened	ок	Nqobile Chirwa - 484648	Мз
10019	R	On the Underframe, Speed Sensors are installed and properly tightened	ОК	Nqobile Chirwa - 484648	Мз
10020	R	On the LVB, all Circuit Breakers are installed and properly tightened	ОК	Ngobile Chirwa - 484648	Мз
10021	R	On the LVB, all Relays and Timers are installed and properly tightened	ОК	Ngobile Chirwa - 484648	Мз
10022	R	On the LVB, BRIOMs are installed and properly tightened	ОК	Nqobile Chirwa - 484648	Мз
10023	R	On the LVB there are no missing components, device, wiring or connectors.	ОК	Nqobile Chirwa - 484648	Мз
10024	R	On the Underframe, all Connectors are tightened	ОК	Nqobile Chirwa - 484648	Мз
10025	R	All underframe covers are normalised	ОК	Nqobile Chirwa - 484648	Мз
10026	R	On END1 the Octopus cables are disconnected from the car and properly stored.	OK	Nqobile Chirwa - 484648	Мз
10027	R	On END2 the Octopus cables are disconnected from the car and properly stored.	ОК	Nqobile Chirwa - 484648	Мз
10028	R	The Test Bench is switched OFF and the Octopus cables are disconnected and properly stored	ОК	Nqobile Chirwa - 484648	Мз
10029	R	ALL P.Os of this car are closed	ОК	Nqobile Chirwa - 484648	Мз
10030	I	End Of Test	ОК	Nqobile Chirwa - 484648	Мз



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### Section 17 - Report summaries

#### 17.2 Results status

Test Instruction Sheet	Compliant	Incomplete	Non-compliant
Vehicle Normalization	Х		
Train Ground Communication	Х		
Traction and Electric Brake	Х		
TCMS Network	Х		
Service Brake	Х		
Rescue Mode and Emergency Disconnection	Х		
Passenger Doors	Х		
PACIS System	Х		
Internal Lighting	Х		
Holding and Parking Brake	Х		
Fire Protection	Х		
Energy Distribution	Х		
Emergency Brake	Х		
Cabin Control	Х		
Air Condition	X		

#### 17.3 Tools used.

Function	Tool name	Tool number	Next Calibration date
015_NRG	Phasemeter	Phasemeter	8/25/2024
054_PIS	Multi-meter	Multi-meter 2	8/23/2024
062_ETS	Multi-meter	Meter 1	8/25/2024
067_FSD	Multi-meter	Multi-meter 2	8/23/2024

Vehicle	Equipment	Expected version	Version loaded
Мз			



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